

A decorative pattern of hexagons in various colors (yellow, orange, green, purple, brown) arranged in a honeycomb-like structure, primarily concentrated on the left side of the slide and fading out towards the right.

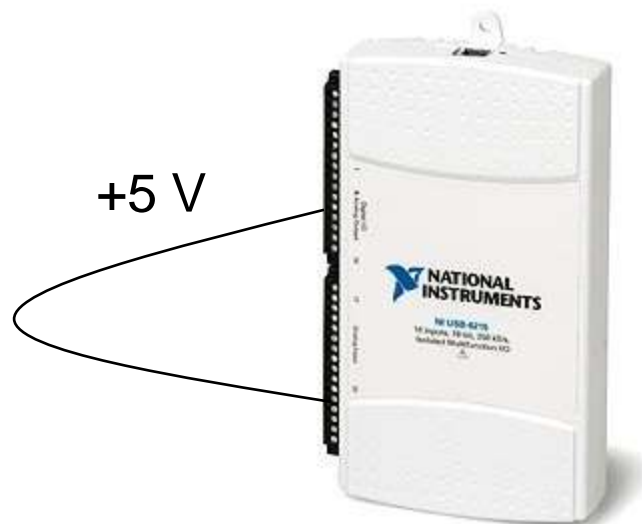
NIDays09

WORLDWIDE GRAPHICAL SYSTEM DESIGN
CONFERENCE

Tips and Tricks to Improve Signal Quality in Data Acquisition Systems

Presenter name

Demo 1

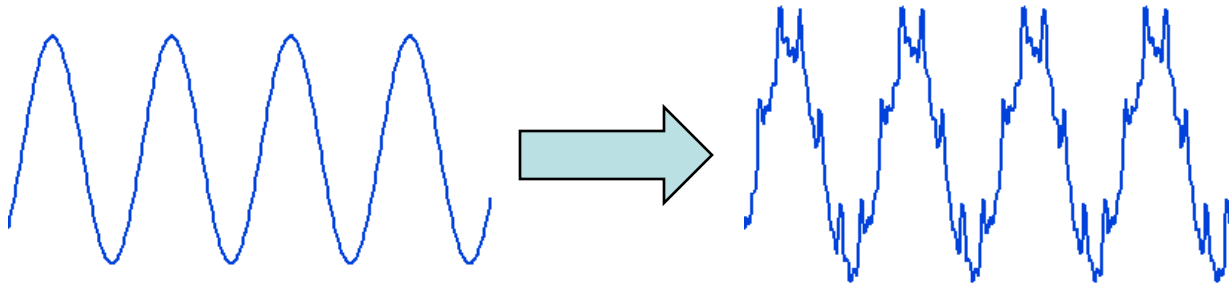


Topics

- Noise and its sources
- Five tips to reduce noise
 - Positioning and shielding
 - Rejecting common-mode noise
 - Breaking ground loops
 - Filtering
 - Alternative technologies

Electronic Noise Basics

- Any unwanted signal added to your sensor signal

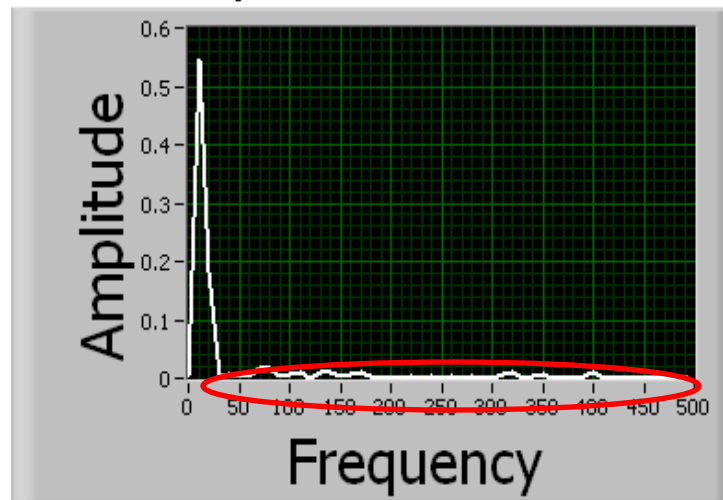


- Electromagnetic interference
 - Electric fields, magnetic fields, radio waves
- Common sources: motors, lighting, CRTs, cell phones

Characterizing Noise

- Signal-to-noise ratio (SNR) describes total power ratio of signal and noise components
- Typically has DC and AC components

Power Spectrum

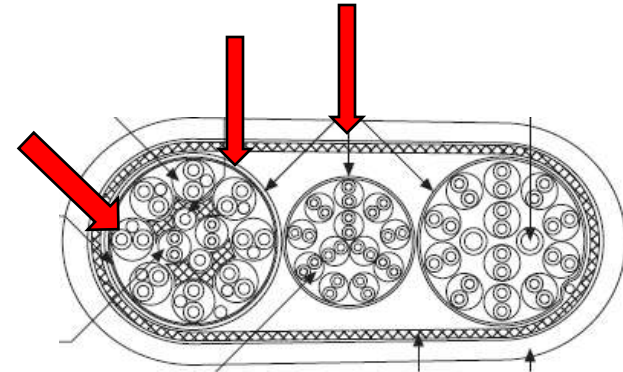
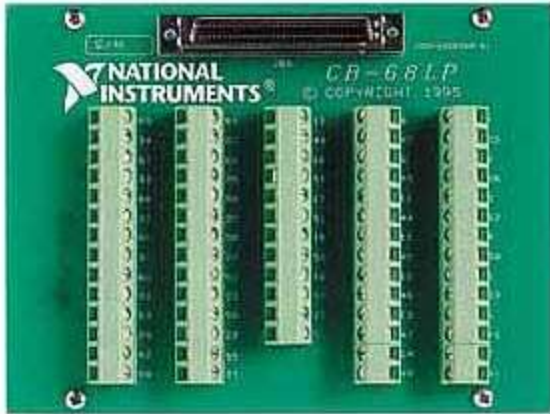


1 Proper positioning

- Position monitor, motors, and power lines away from data acquisition device, cable, and sensor if possible
- Place data acquisition device as close to sensor as possible to prevent noise from entering



1 Proper Shielding



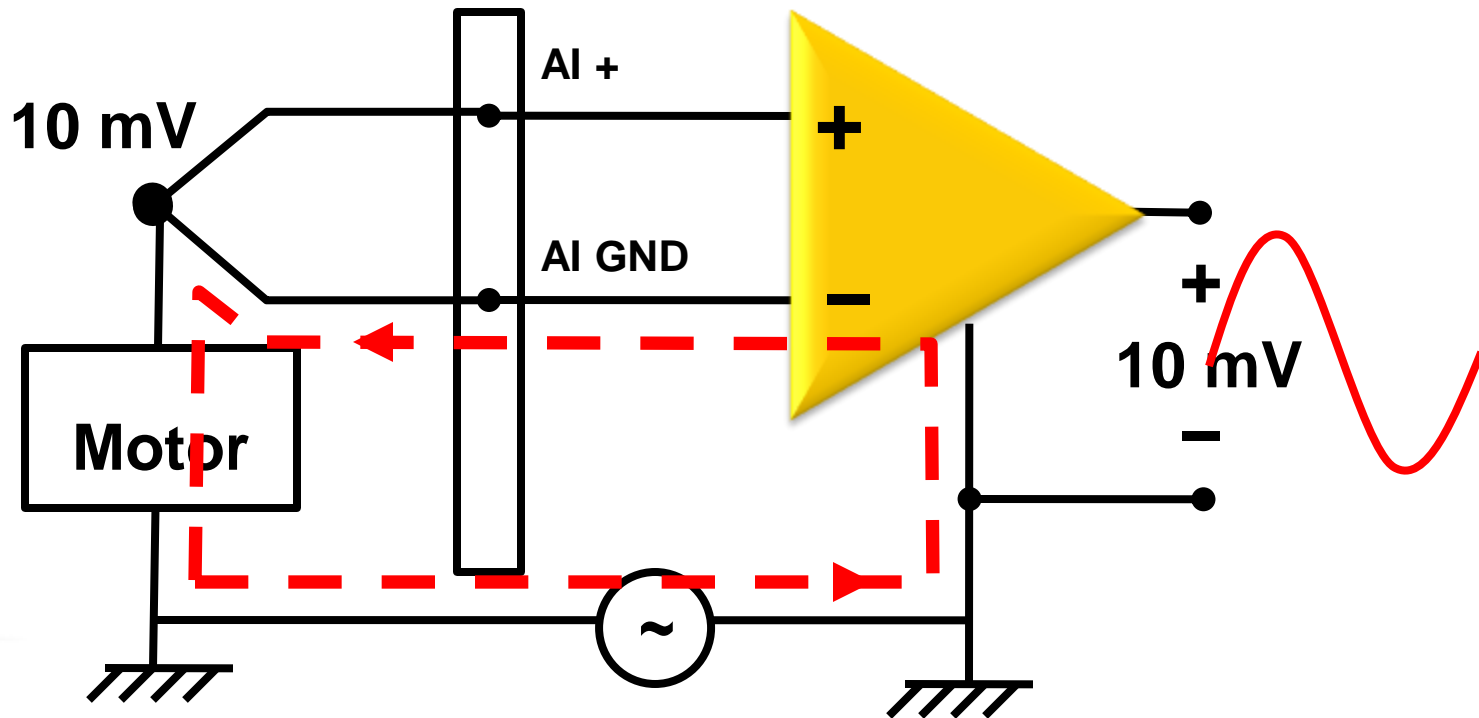
2 Break Ground Loops



- There is no such thing as absolute ground

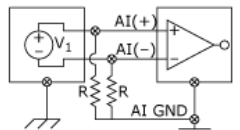
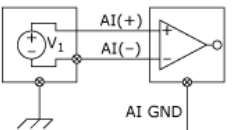
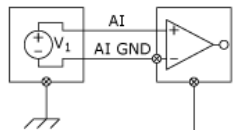
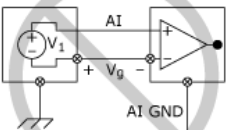
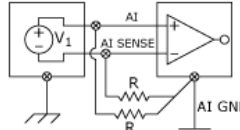
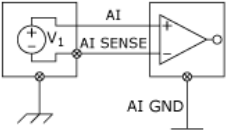
2 Break Ground Loops

When two so-called “grounds” are connected in your circuit, current flows and your measurement suffers



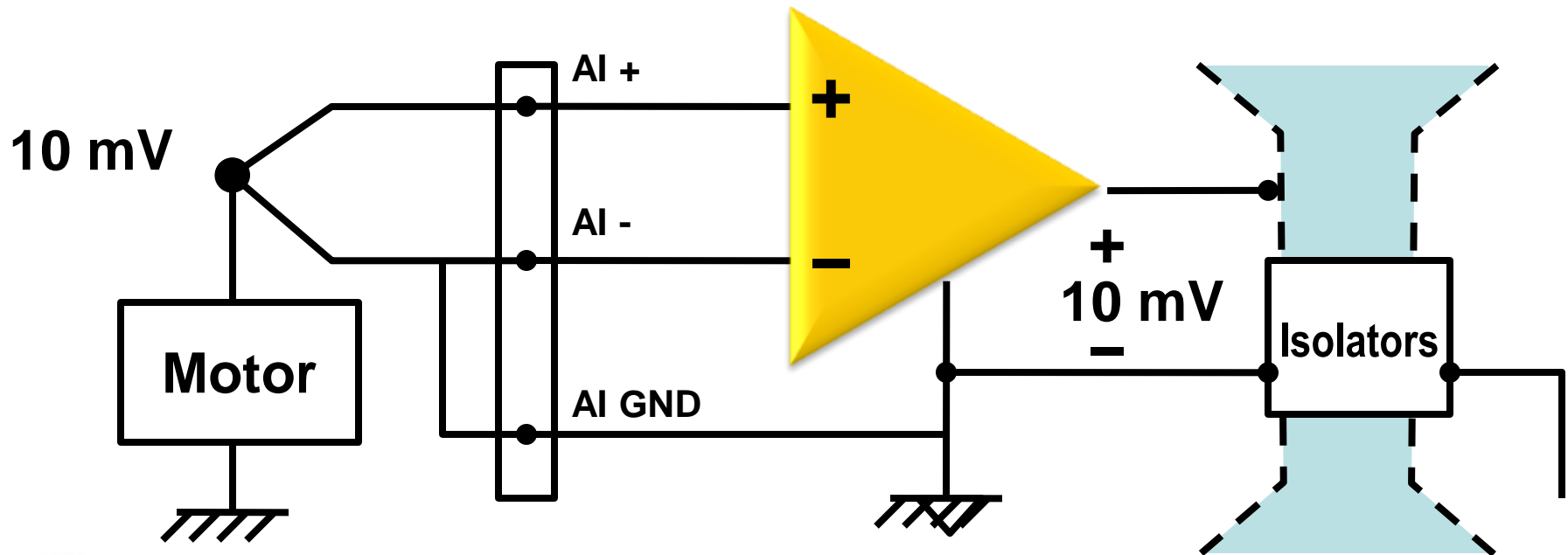
Proper Measurement Mode

- Field Wiring and Noise Considerations for Analog Signals (NI Developer Zone)

Input Configuration	Signal Source Type	
	Floating Signal Source (Not Connected to Building Ground)	Grounded Signal Source
	<p>Examples</p> <ul style="list-style-type: none"> Thermocouples Signal Conditioning with Isolated Outputs Battery Devices 	<p>Examples</p> <ul style="list-style-type: none"> Plug-in Instruments with Nonisolated Inputs
Differential (DIFF)	 <p>Two resistors ($10\text{ k}\Omega < R < 100\text{ k}\Omega$) provide return paths to ground for bias currents</p>	
Single-Ended - Ground Referenced (RSE)		<p>NOT RECOMMENDED</p>  <p>Ground-loop losses, V_g, are added to measured signal.</p>
Single-Ended - Nonreferenced (NRSE)		

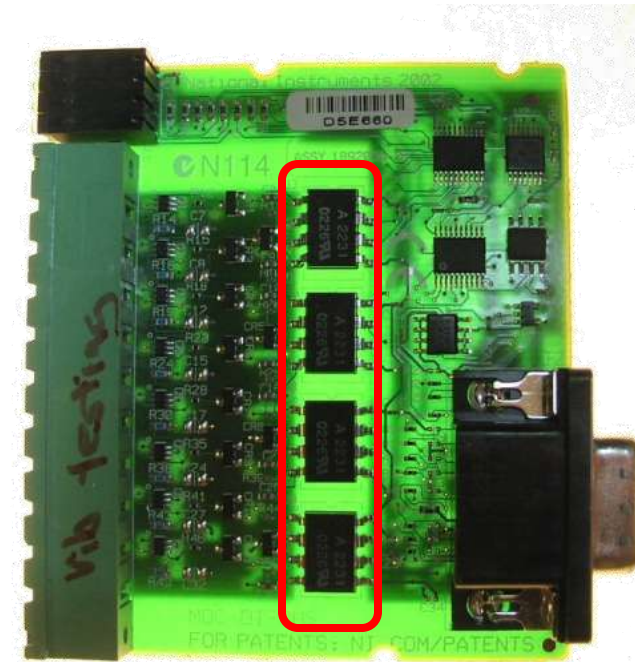
The Most Effective Method

- Use **isolation** to separate ground planes of data acquisition device and sensor

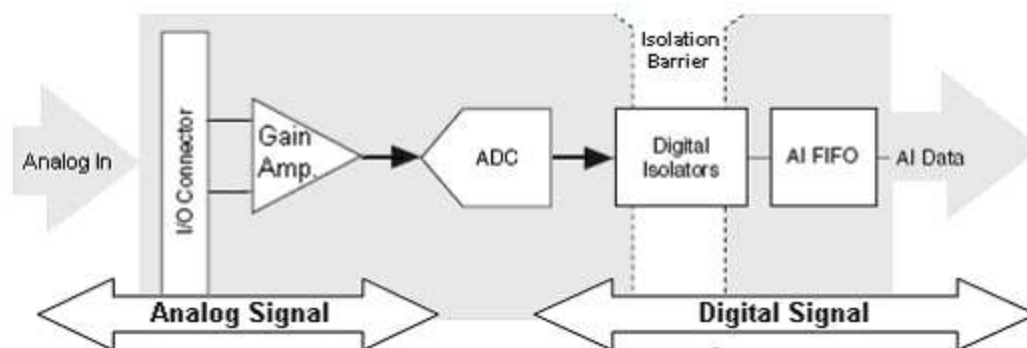


What Is Isolation?

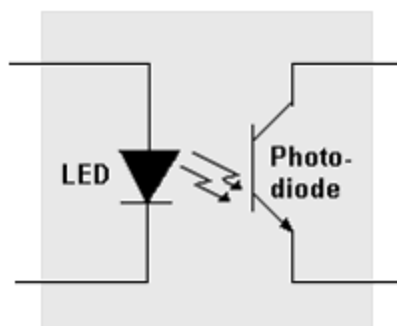
- Physical and electrical separation of two parts of a measurement device
- Terminals are floating (not tied to system ground)
- Protects device from high voltages and prevents ground loops
 - Electrons cannot flow across gap



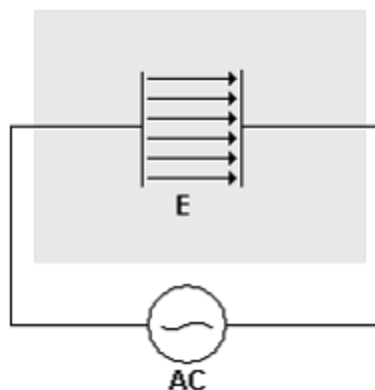
Isolation Technologies



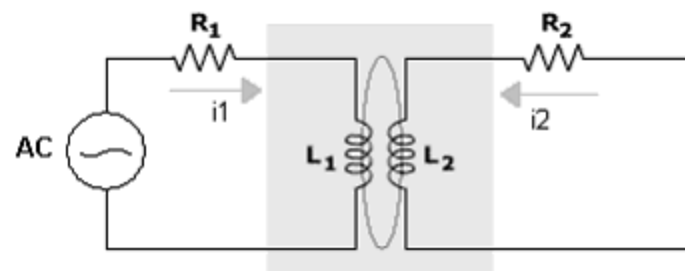
Optical



Capacitive



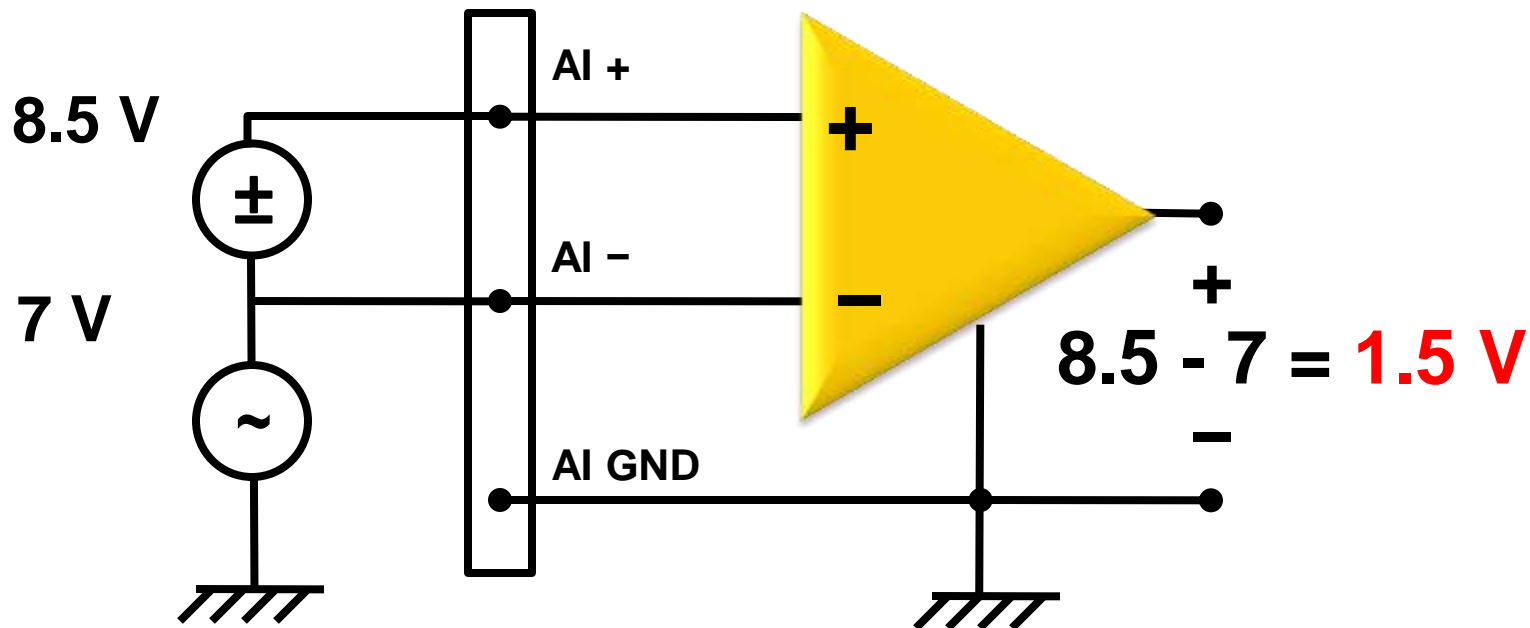
Inductive Coupling



3

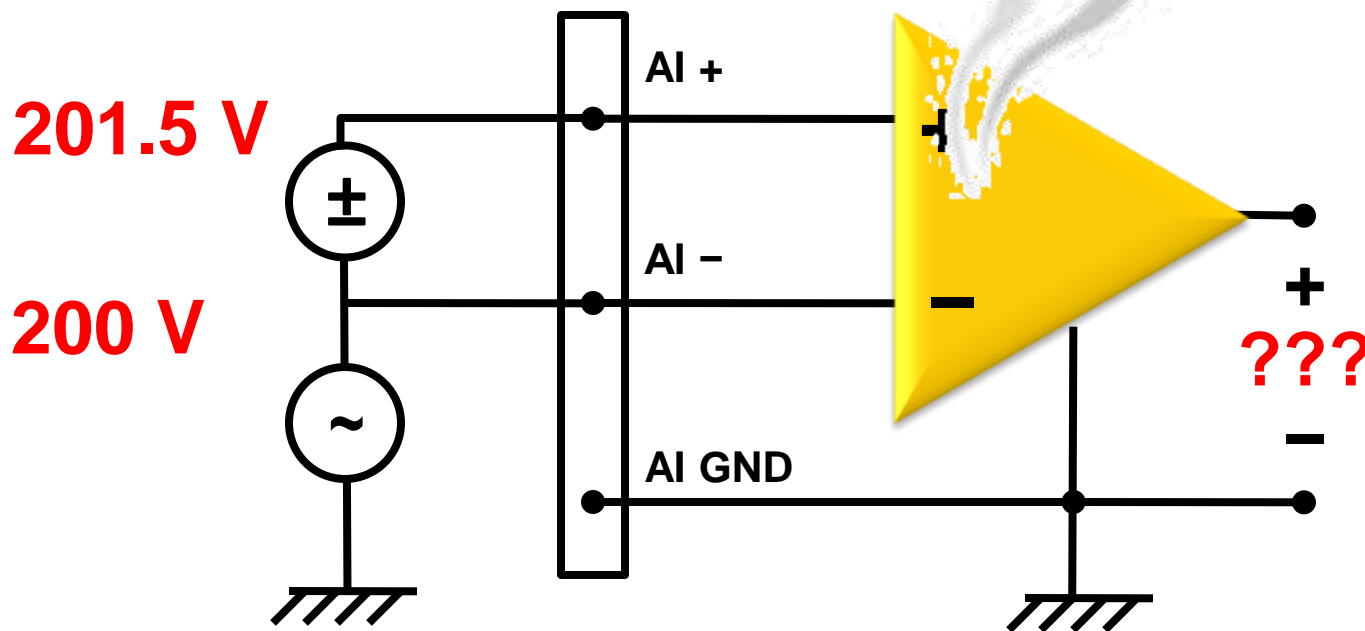
Reject Common-Mode Noise

- What does a normal data acquisition device read?







- What does a normal data acquisition device read now?



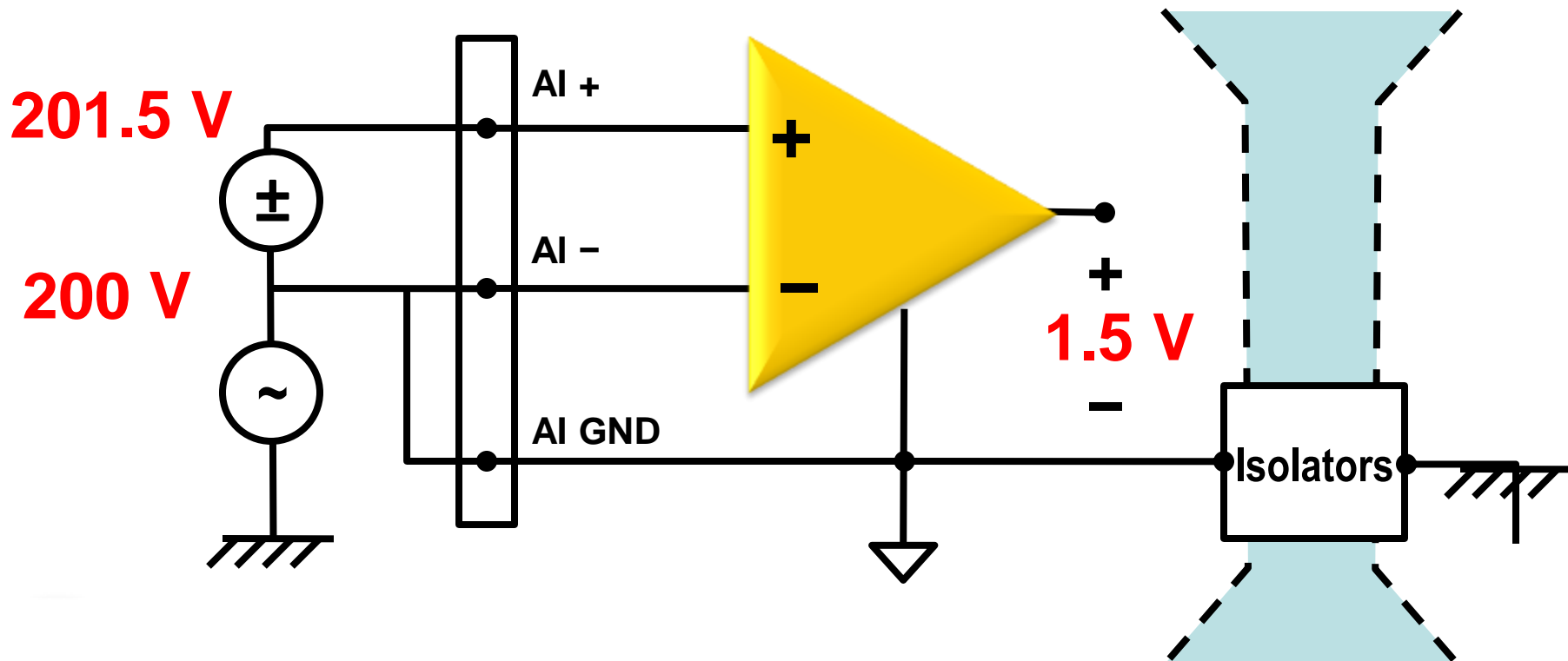
- Amplifiers have limited common-mode rejection

Common-Mode Voltage Rejection

Device	Max Signal Voltage
NI USB-621x 	10.4 V from AI GND
NI 9206 	600 V DC isolation from system ground, plus 10 V (measurement range)

Isolated Data Acquisition Device

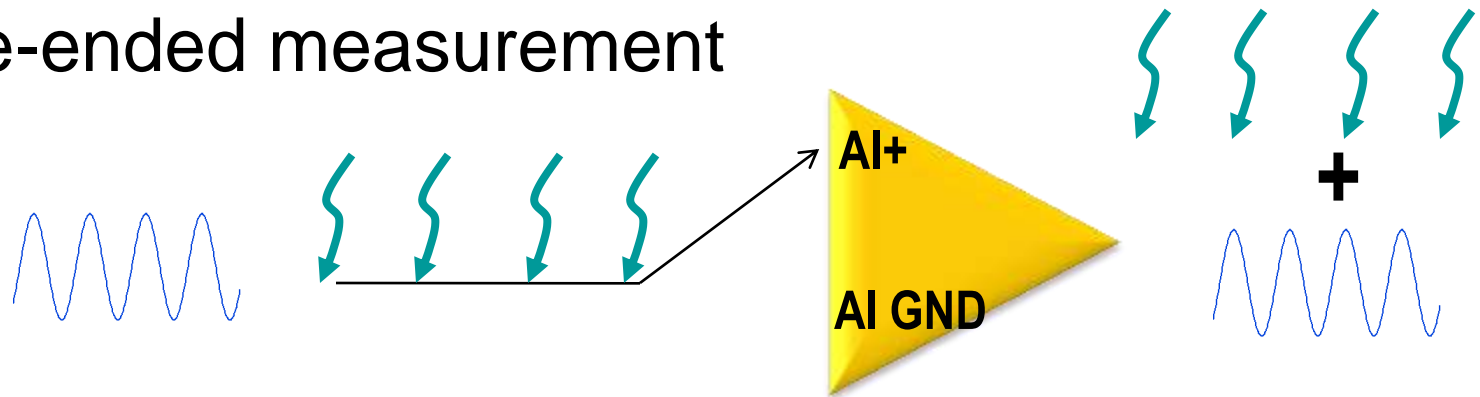
- NI 9206



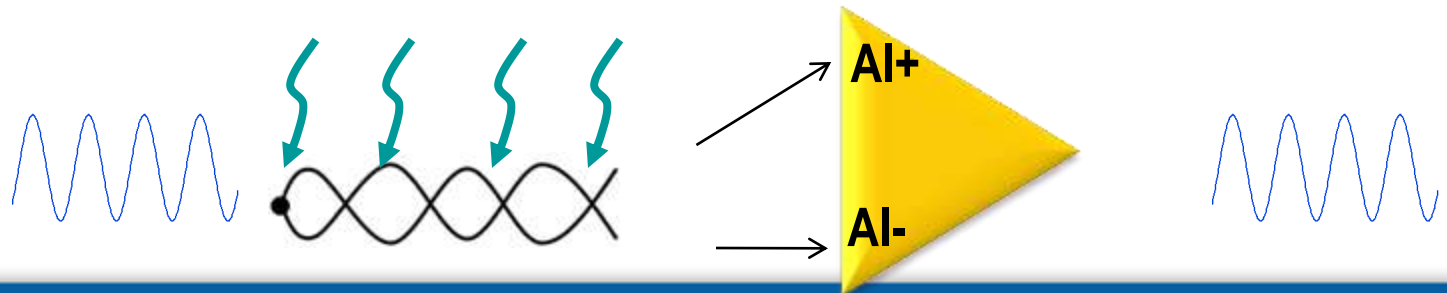
3

Reject Common-Mode Noise

- Noise enters on a single wire with a single-ended measurement

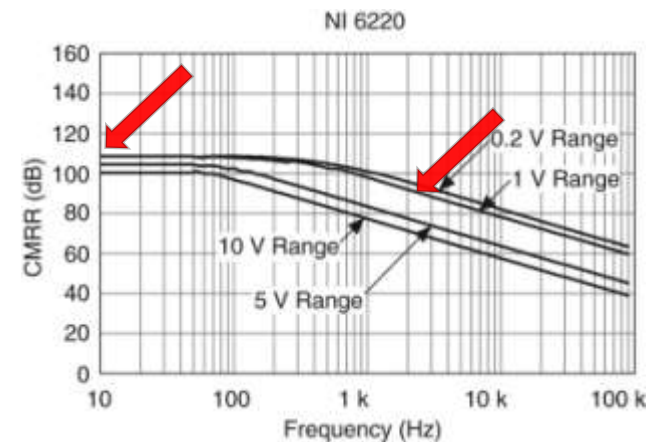


- Noise enters on + and - wires and is rejected with differential measurements

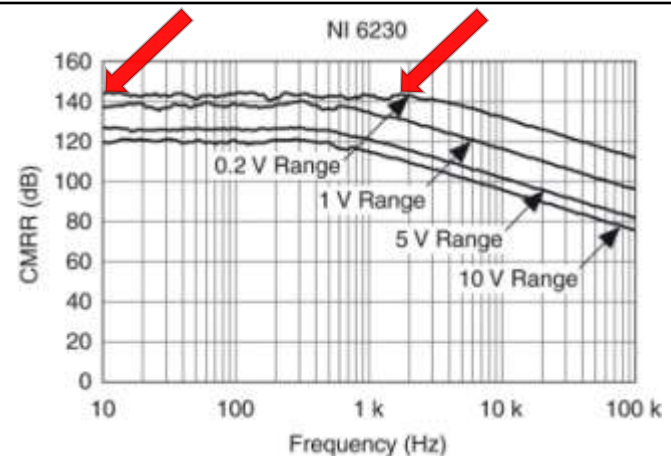


CMRR Graphs – Rejection versus Frequency

NI 6220 –
Low-Cost DAQ



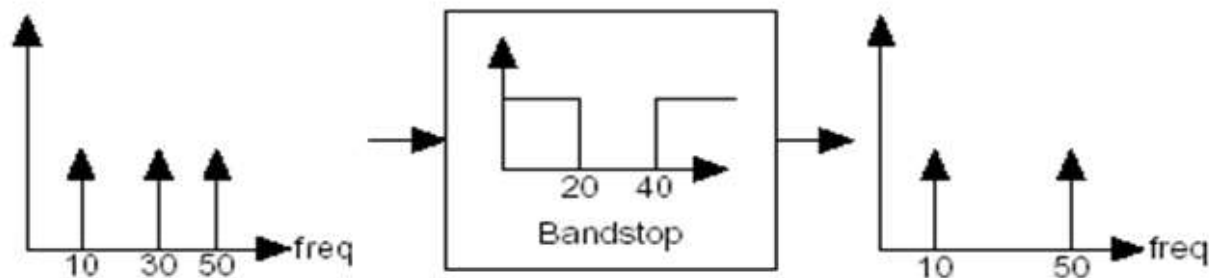
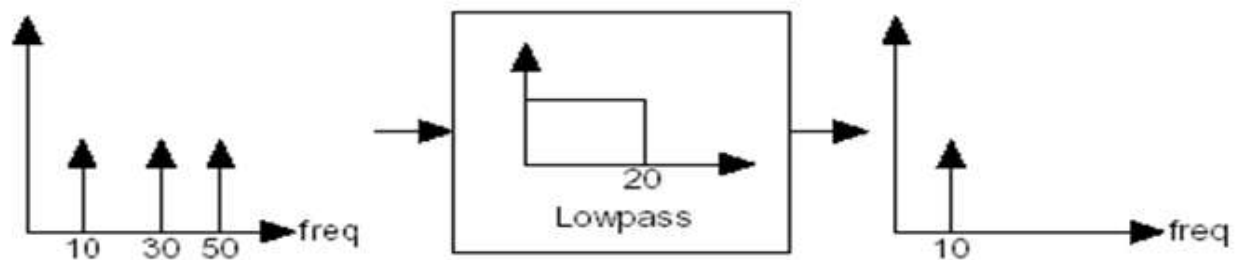
NI 6230 –
Industrial
NI M Series
(Isolated)



Demo 2

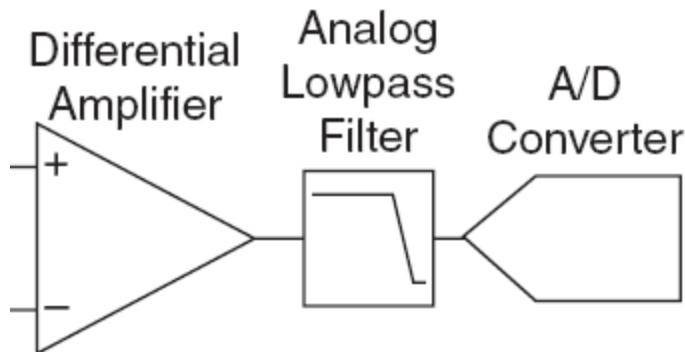


4 Filtering



4 Hardware Filtering

- Antialias filters
 - Based on sampling rate



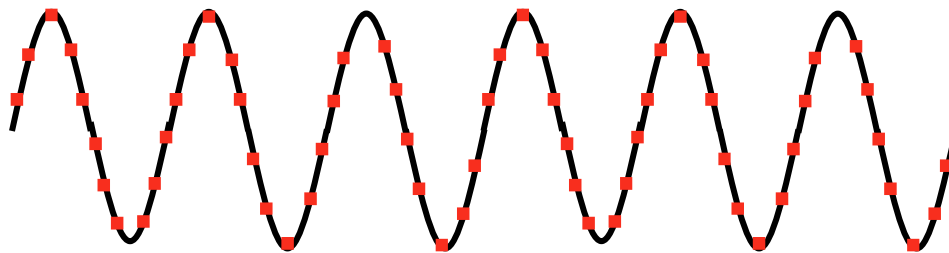
NI USB-9234



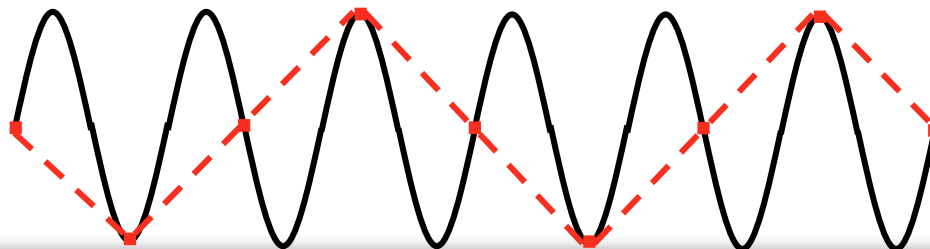
Nyquist Theorem

You must sample **at least twice as fast** as the maximum frequency component of your signal in order to accurately represent the **frequency** of your signal.

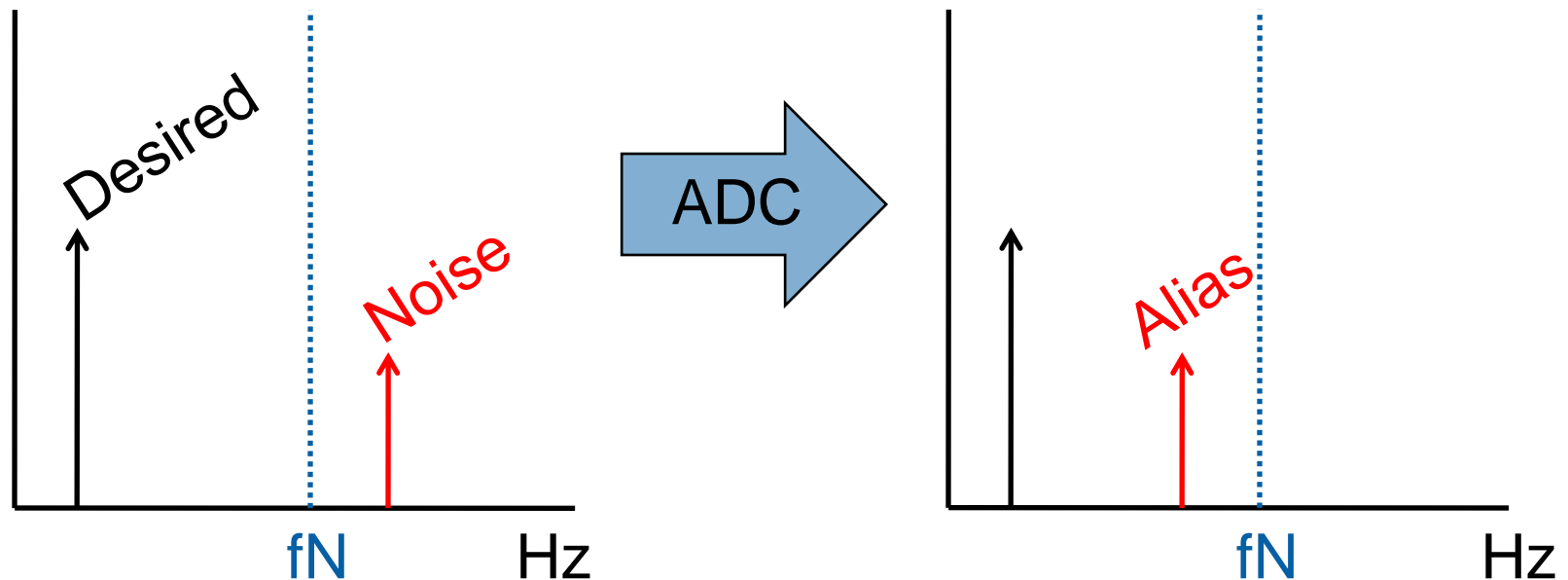
Adequately sampled:



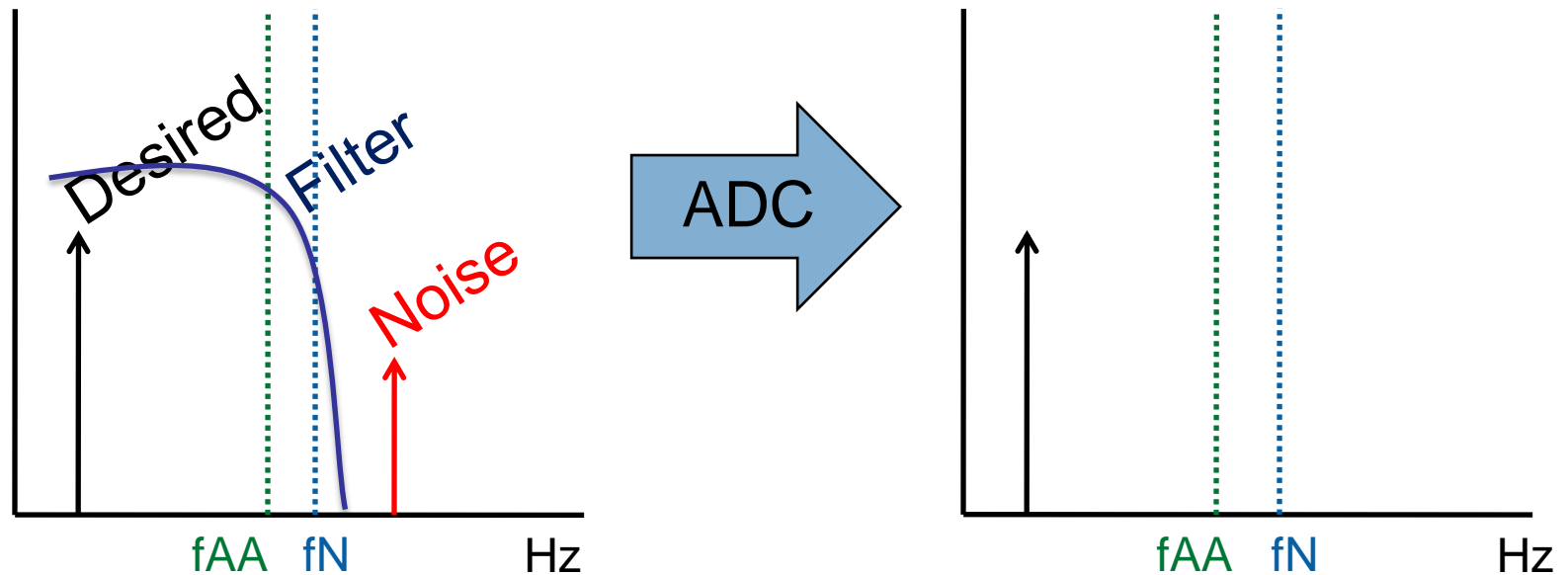
Aliased due to undersampling:



Aliasing Example – Frequency Domain

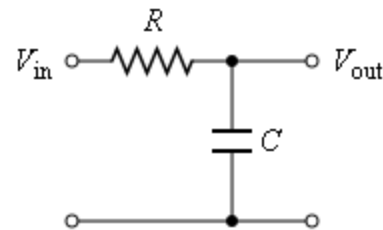
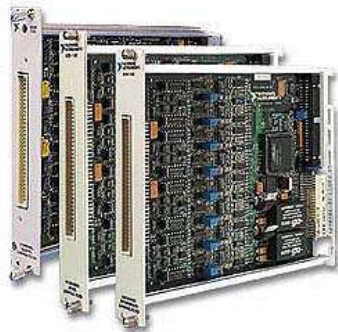


Antialias Filters



4 Hardware Filtering

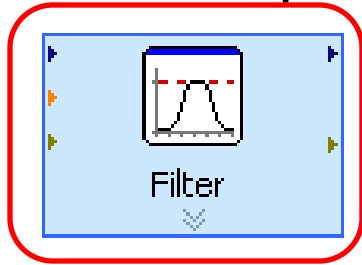
- Noise removal filters: off-the-shelf or custom
- Varying frequency levels and topologies



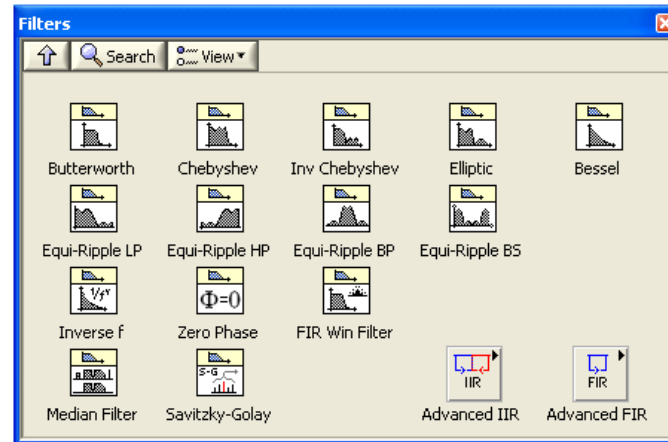
4 Software Filtering

- Easy, flexible, predictable, inexpensive
- Unable to distinguish aliased signals from true ones
- High performance: implement in FPGA

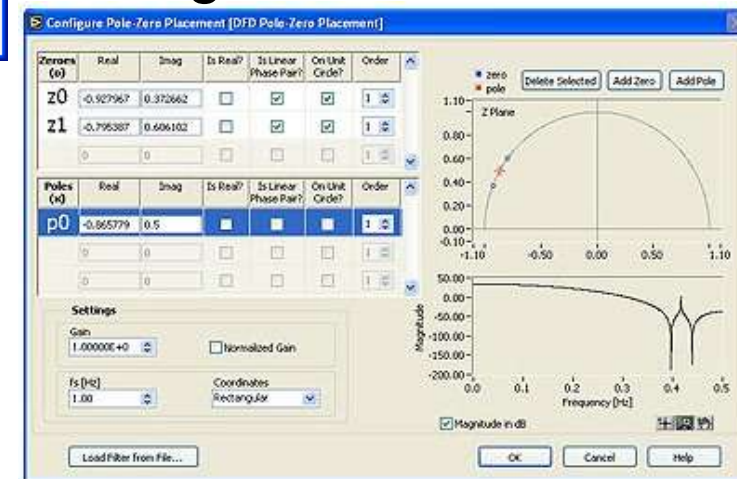
Filter Express VI



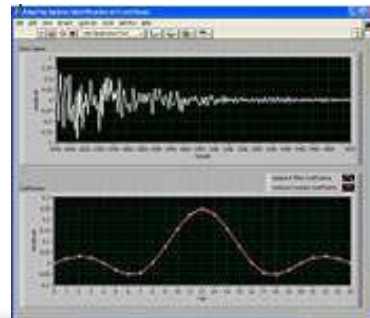
Lower-Level Filter VIs



Digital Filter Design Toolkit

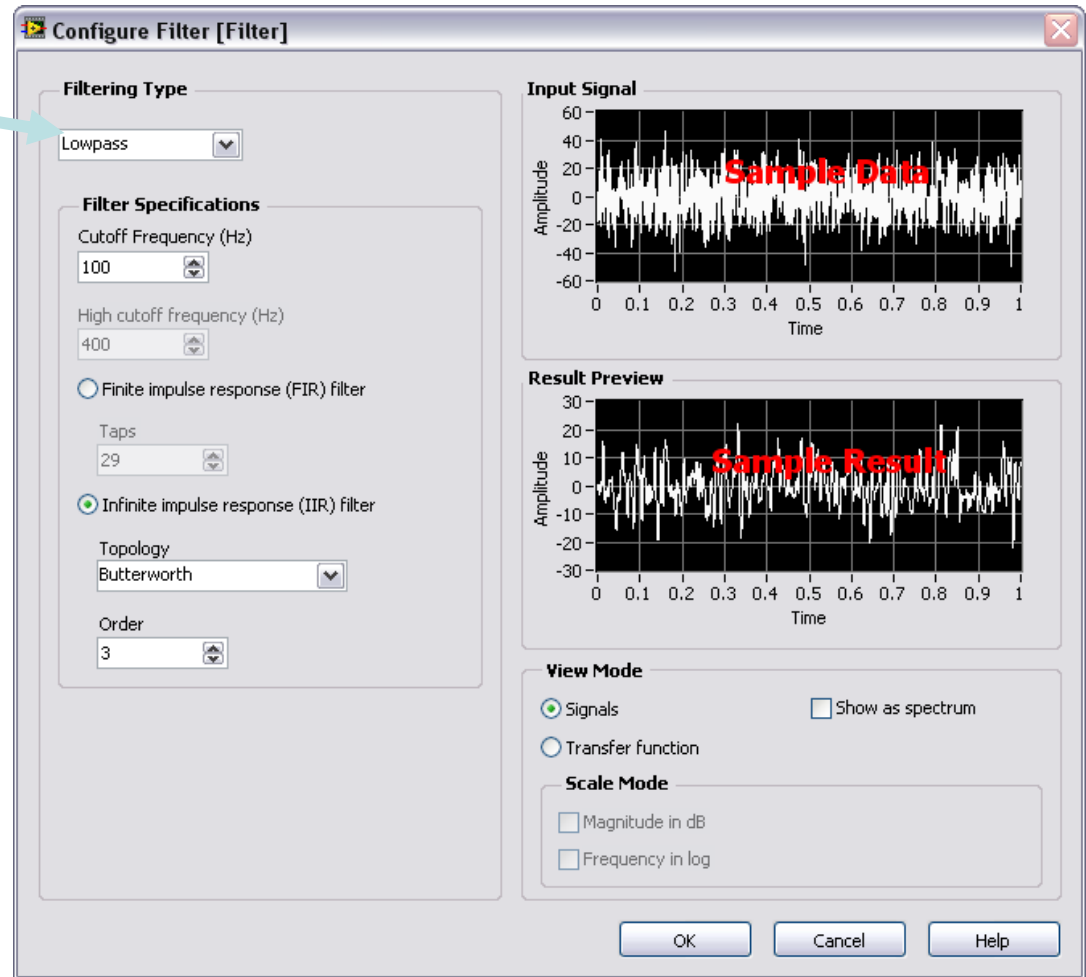


Adaptive Filter Toolkit

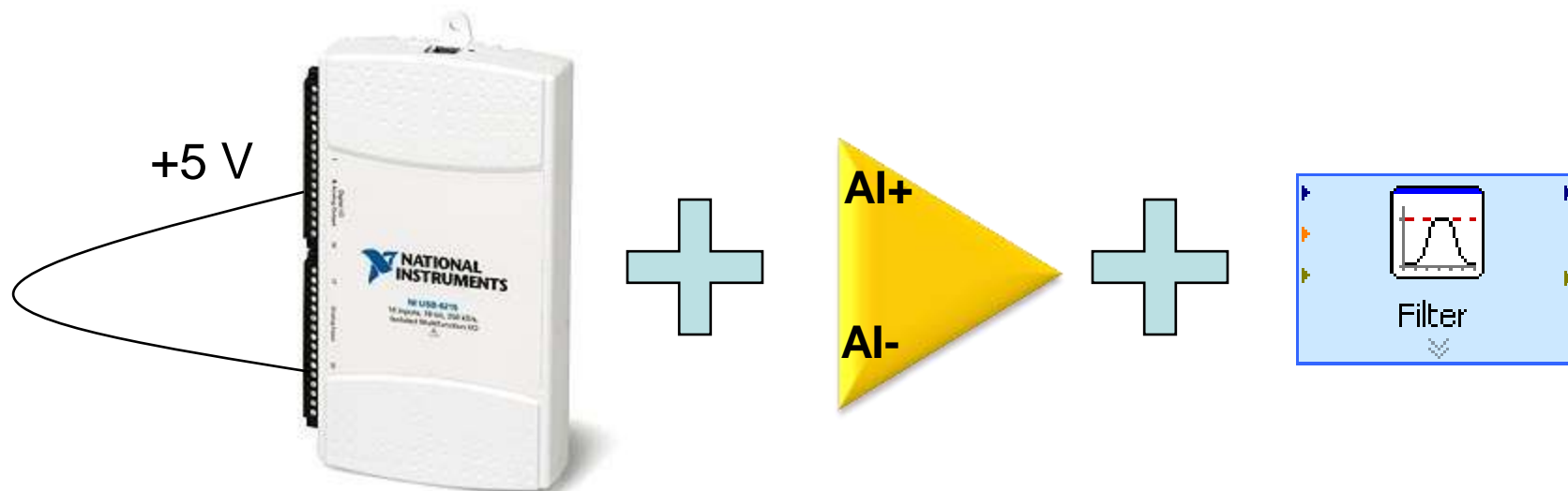


Filter Express VI

- Select filter type
 - Lowpass
 - Highpass
 - Bandpass
 - Bandstop
 - Smoothing
- Select filter specs
 - Cutoff frequency
 - FIR or IIR



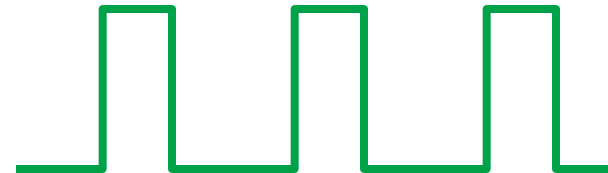
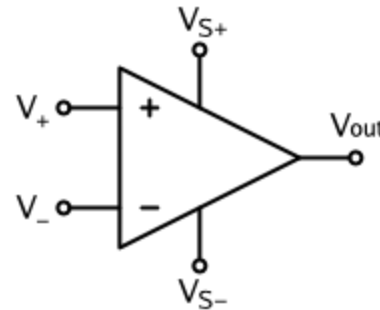
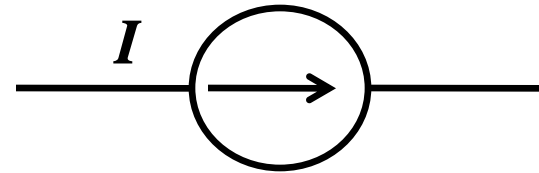
Demo 3



5

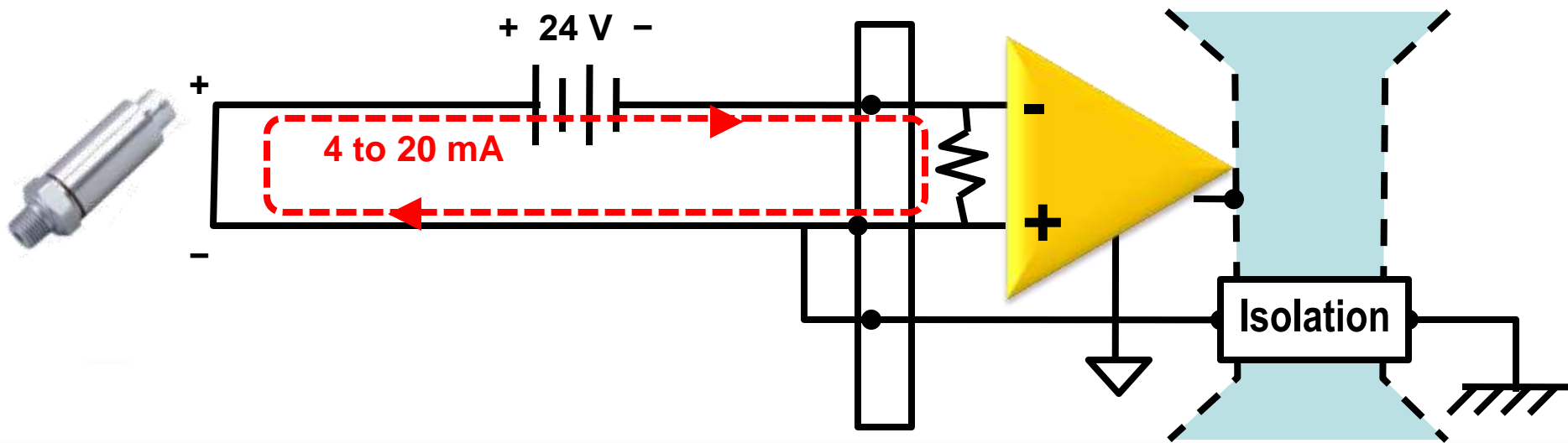
Alternative Measurement Technologies

- Current loops
- Conditioned sensors
- Digital sensors



Current Loops

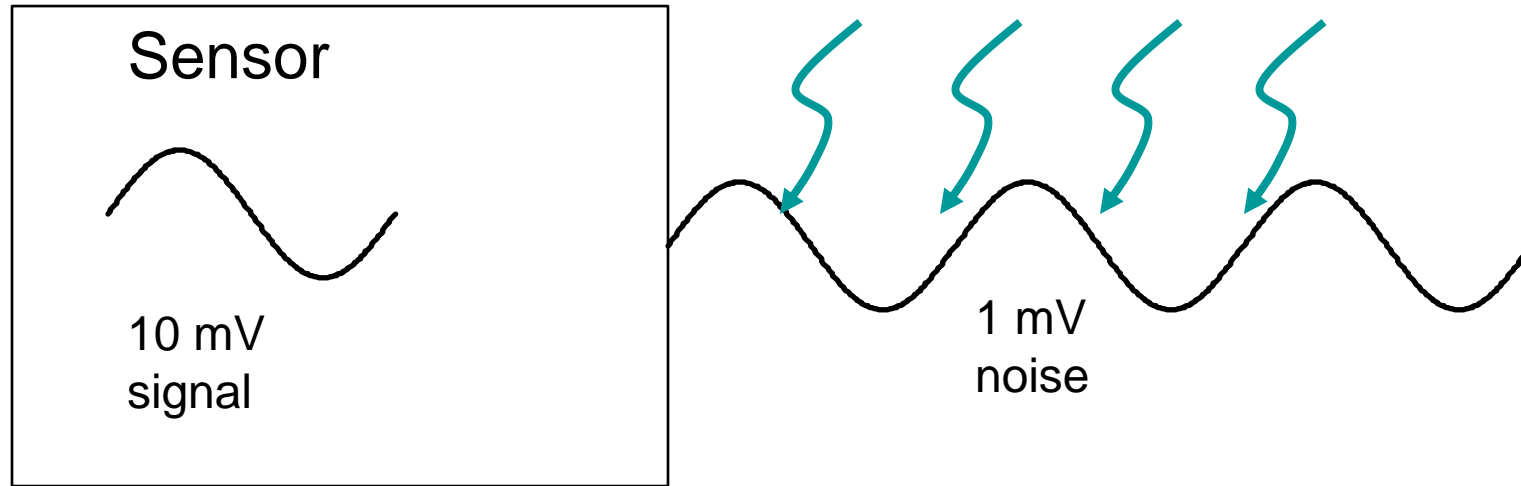
- Long cabling is susceptible to noise and voltage drops in sensor signal
- Many industrial sensors use current for better noise immunity



Conditioned Sensors

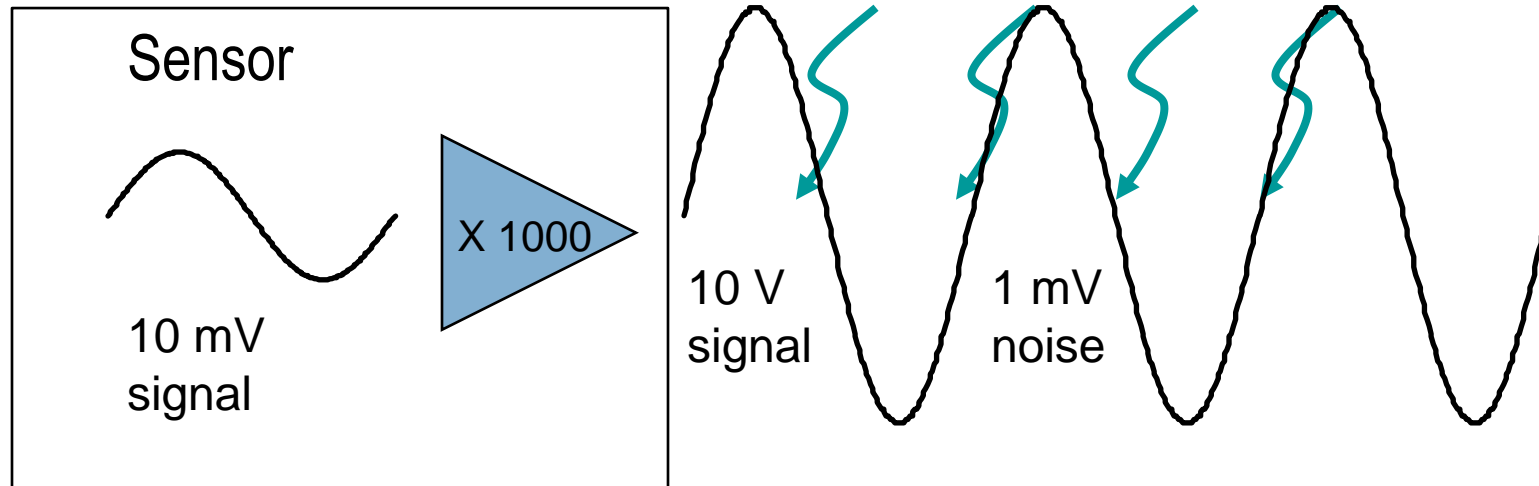
- Some sensors integrate filtering and amplification
- They then output in voltage range rather than mV range (for example, 0 to 10 V)
- This provides a higher SNR

Conditioned Sensors and Amplification



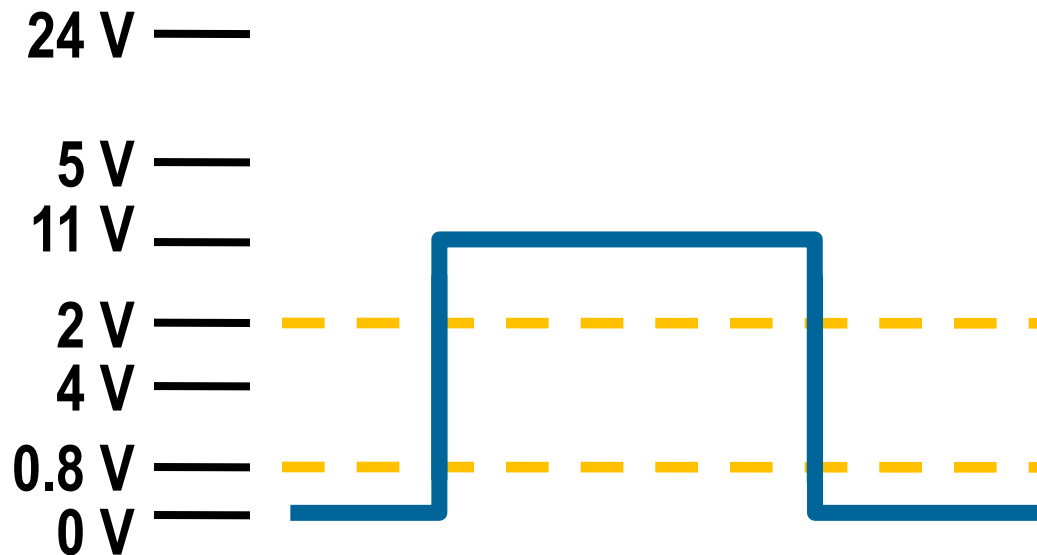
$$\text{SNR} = 10 \text{ mV} / 1 \text{ mV} = \mathbf{10}$$

Conditioned Sensors and Amplification



$$\text{SNR} = 10 \text{ V} / 1 \text{ mV} = \mathbf{10,000}$$

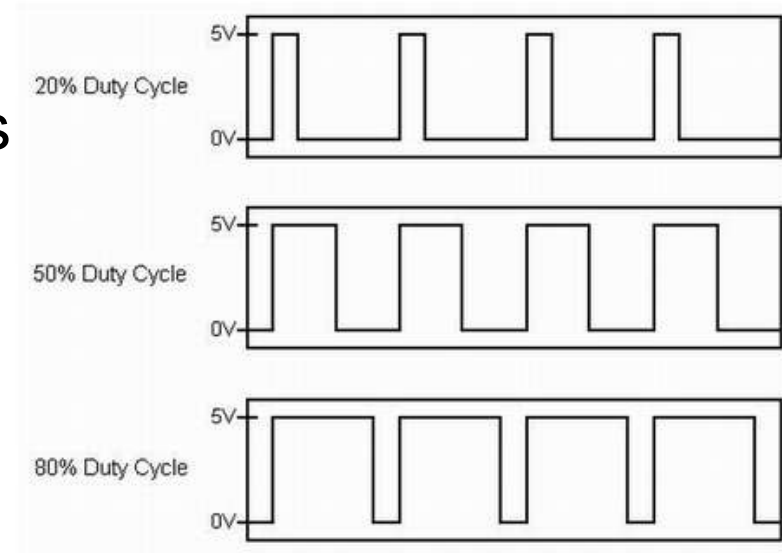
Digital Sensors



- 5 V TTL usually effective
- But 24 V logic is often used in very noisy environments

Digital Sensors

- Certain temperature, pressure load sensors use digital pulses or PWM
- Some sensors even integrate the ADC
 - RS232, RS485, USB



Summary

- Prevent noise from entering system with **positioning** and **shielding**
- Reject common-mode noise and ground loops with **differential measurements** and **isolation**
- Use hardware and software **filtering**
- Use **alternative technologies**
 - 4 to 20 mA current loops, conditioned, and digital sensors