

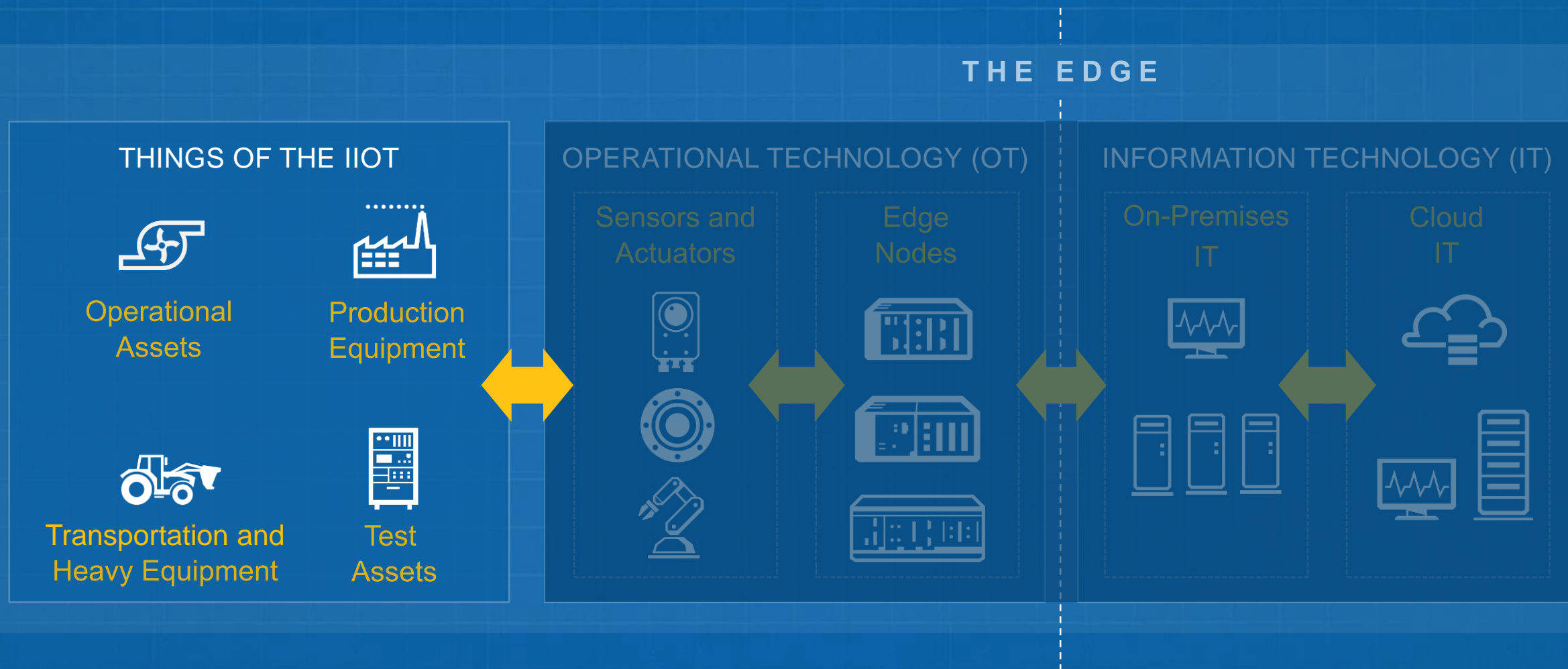




Présentation du Time-Sensitive Networking l'évolution du protocole Ethernet

An Introduction to TSN

Industrial IoT Architecture





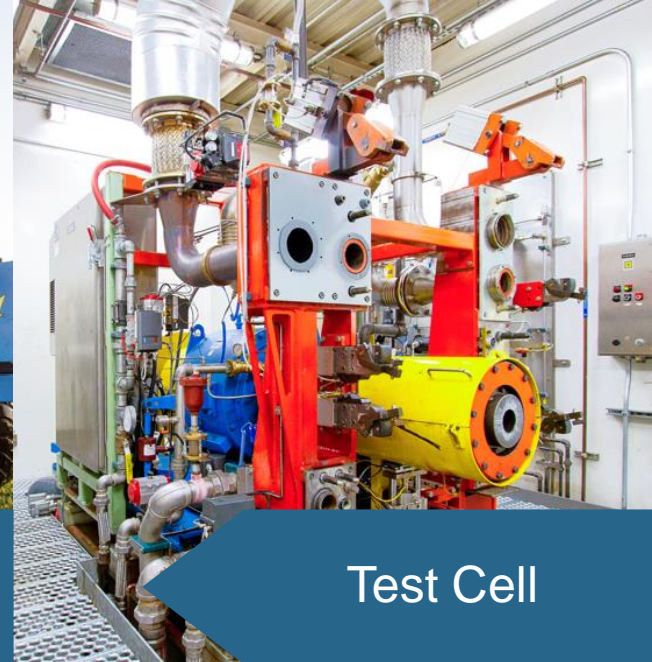
Machine Control



Smart Grid



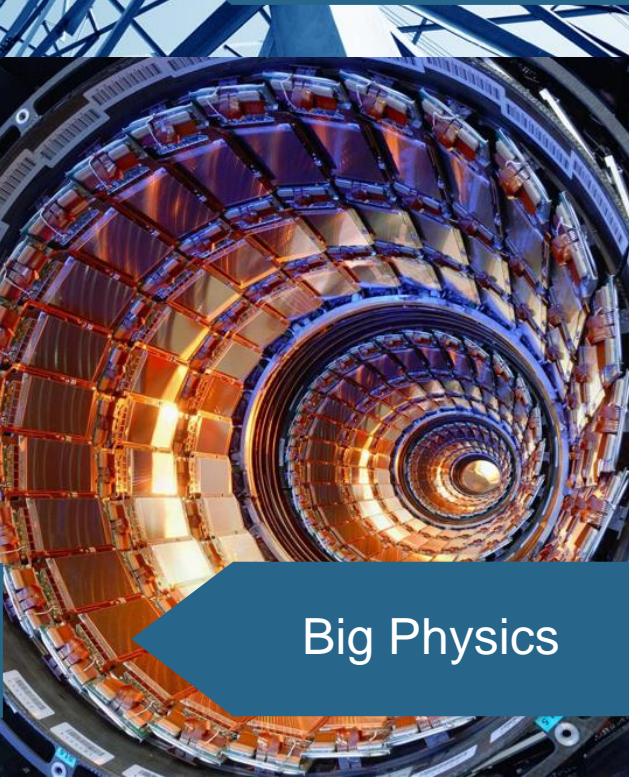
Heavy Equipment



Test Cell



HIL



Big Physics

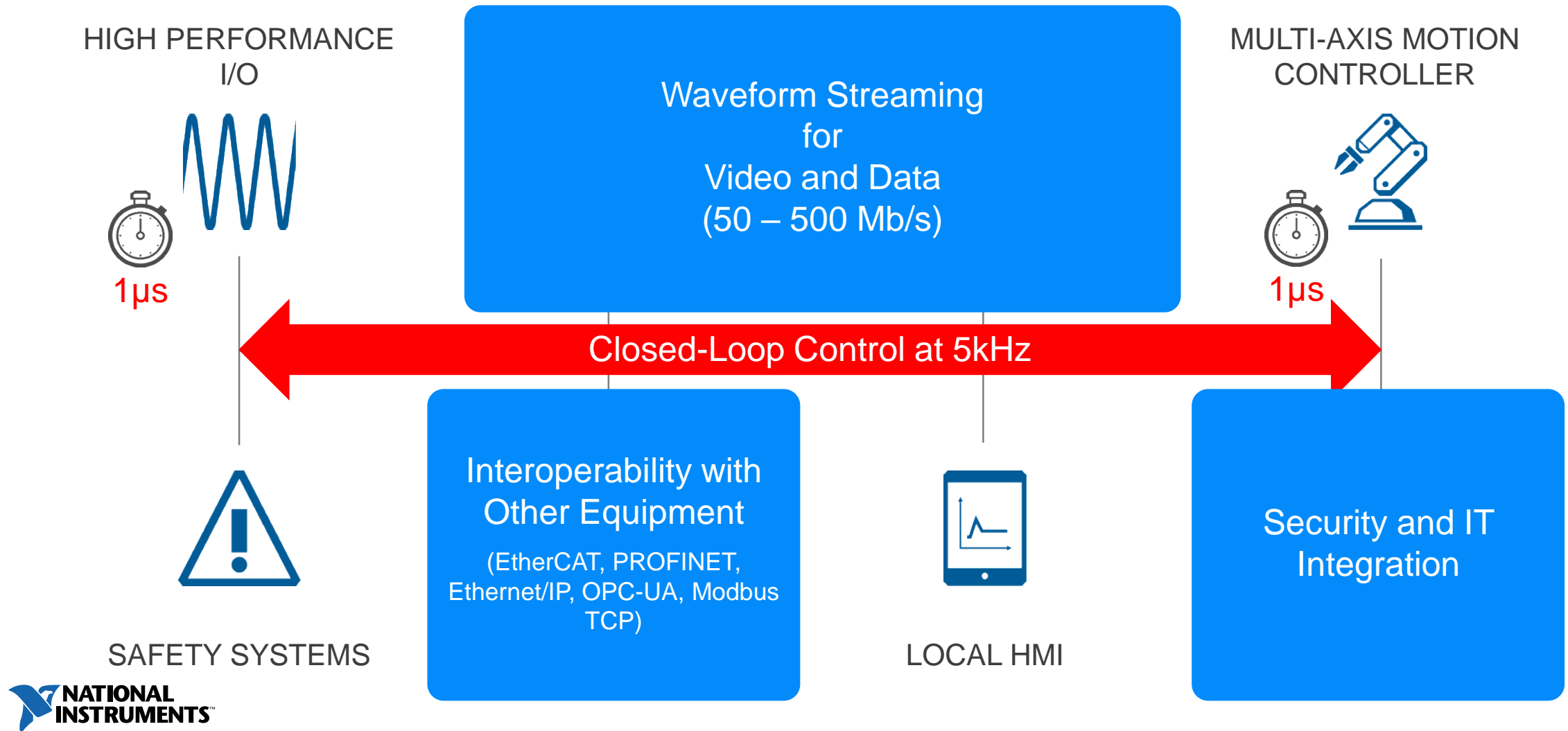


Structural Health

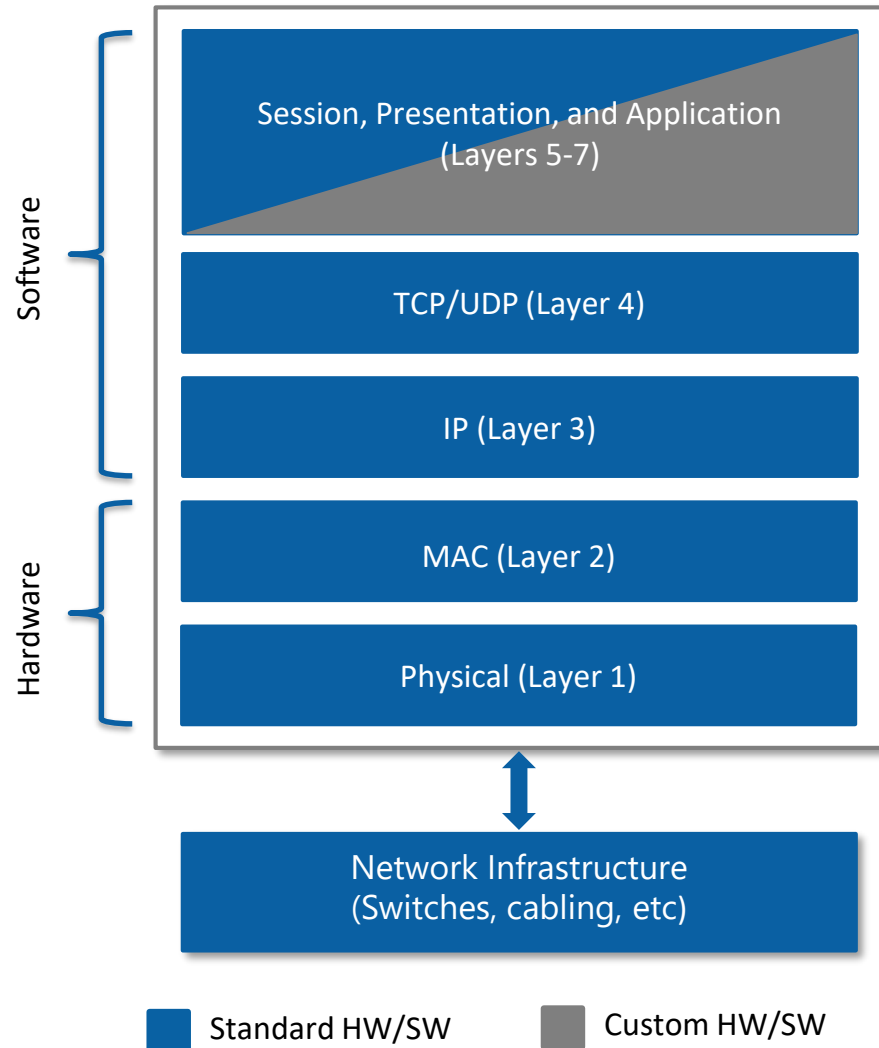


Test and Measurement

Modern Machines



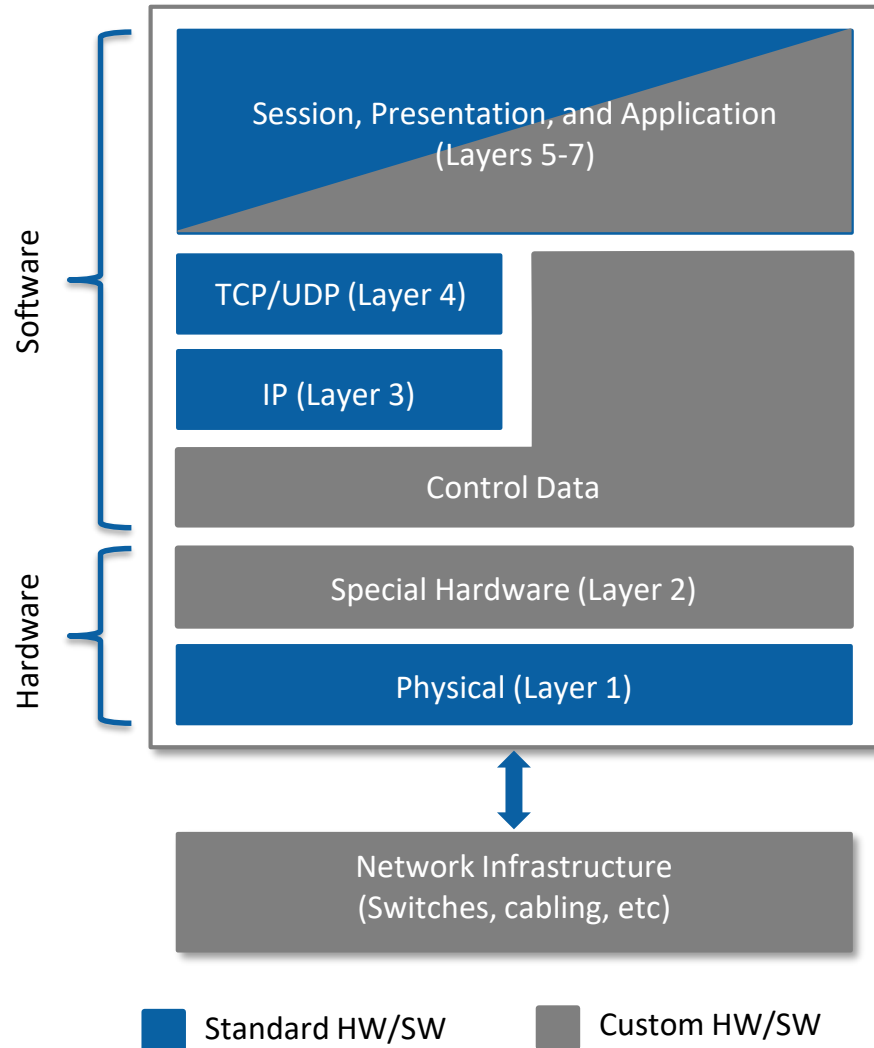
Standard Ethernet



"Standard" Ethernet

- Best-in-class approach for **openness and interoperability**
- Cannot bound latency (needed for control applications)
- Cannot guarantee bandwidth (needed for reliability)

Hard Real-Time Ethernet



“Hard Real-Time” Ethernet

- Best-in-class approach for **latency and control**
- Cannot “share the wire” (no third party devices)
- Cannot scale with Ethernet (e.g. limited to 100 Mb/s)
- Proprietary HW/SW increases costs

Technical Needs of Communications

Feature	Need	Needed For
Guaranteed Bandwidth	Enable validation & analysis of system ability at design time	Reliable Operations
High Bandwidth	Enable high channel data and high speed streaming	Streaming of Data
Bounded Latency (and low)	Prioritize isochronous data over best effort on the same interconnect to maintain specified latency	Control Applications
Clock Synchronization	Allowing producers and consumers of isochronous data to be phase coordinated Allow Application synchronization	Synchronized IO and Distributed Control
Distance	Enable separation of IO from controller or measurements of physically large systems	Application Dependent
Topology	Provide physical options for wiring	Application Dependent
Ecosystem	Enable the inclusion of third party devices such as drives	Application Dependent

Time Sensitive Networking

TSN is not an
industrial
communication
protocol

TSN is
an evolution of
Ethernet

IEEE Time Sensitive Networks Overview

Standard	Area	Title
IEEE 802.1ASrev, IEEE 1588	Timing & Synchronization	Enhancements and Performance Improvements
IEEE 802.1Qbv	Forwarding and Queuing	Enhancements for Scheduled Traffic
IEEE 802.1Qcc	System Configuration	Enhancements and Performance Improvements

Time Sensitive Networking: Key Elements

Time Synchronization



Traffic Scheduling



System Configuration

1011010
0101101
1011010

Time Sensitive Networking: Key Elements

Time Synchronization



Traffic Scheduling



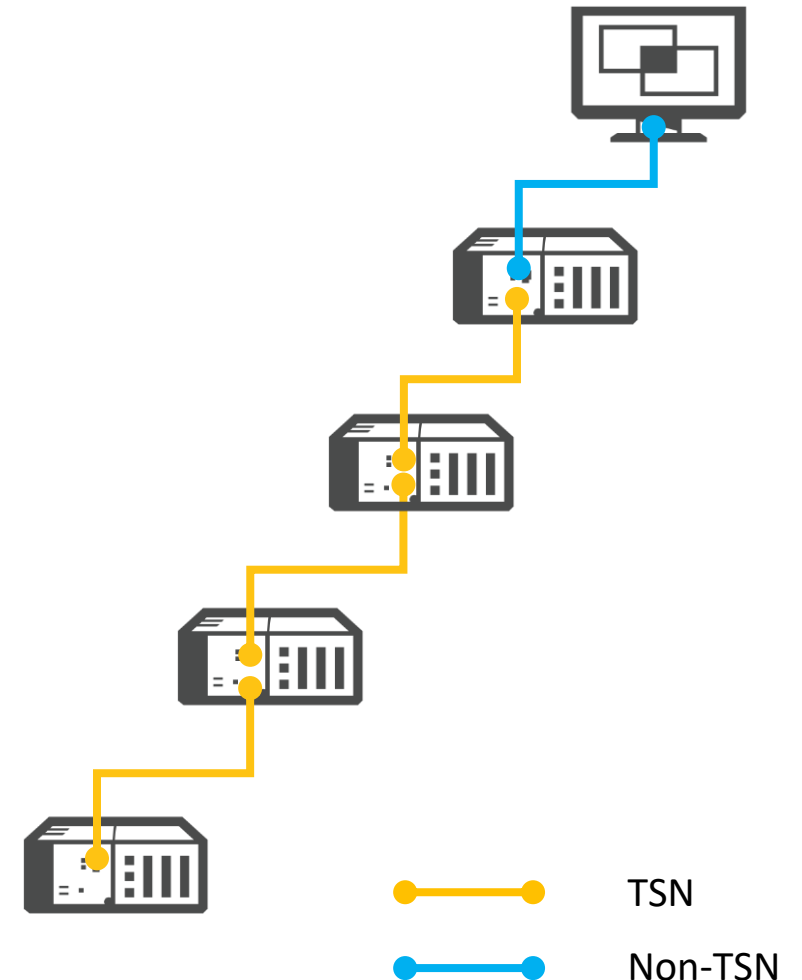
System Configuration

1011010
0101101
1011010





802.1AS Network Configuration





- 802.1AS devices are automatically synchronized when connected
 - $< 1\mu\text{S}$ synchronization
 - Can be much lower when optimized
- Sync unaffected by cable length
 - 802.1AS uses packets, not signals to synchronize
 - Ethernet/Fiber length specifications
- NI has tested up to 15 hops/line



Hardware Components

-  CompactRIO Controller
-  CompactDAQ Chassis
-  Industrial Controller
-  Cisco Switch

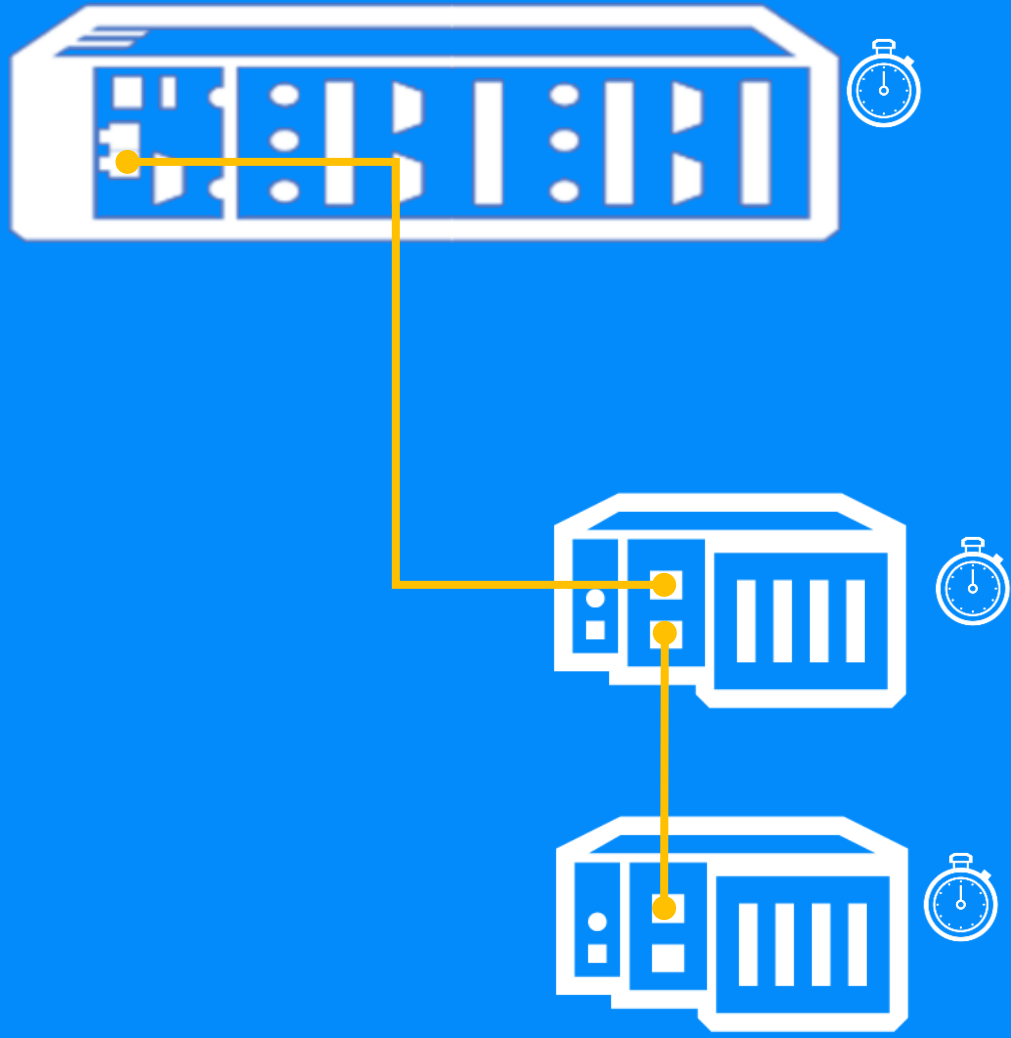
Symbols

-  Time Synchronization
-  Scheduled Traffic

Network

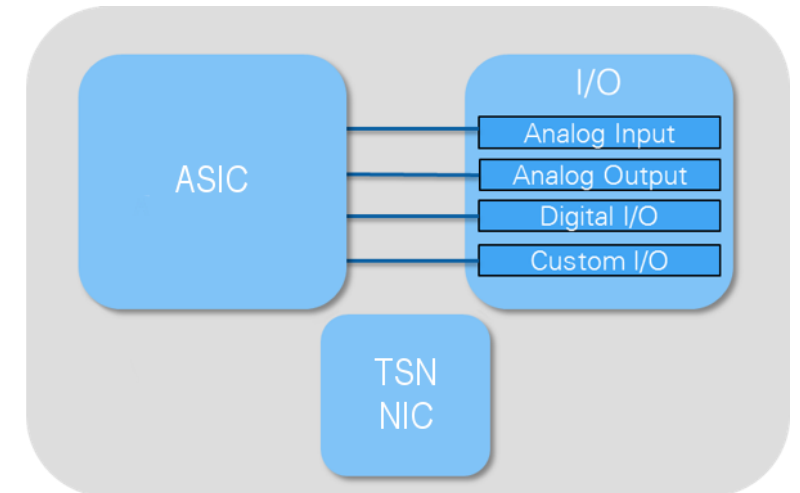
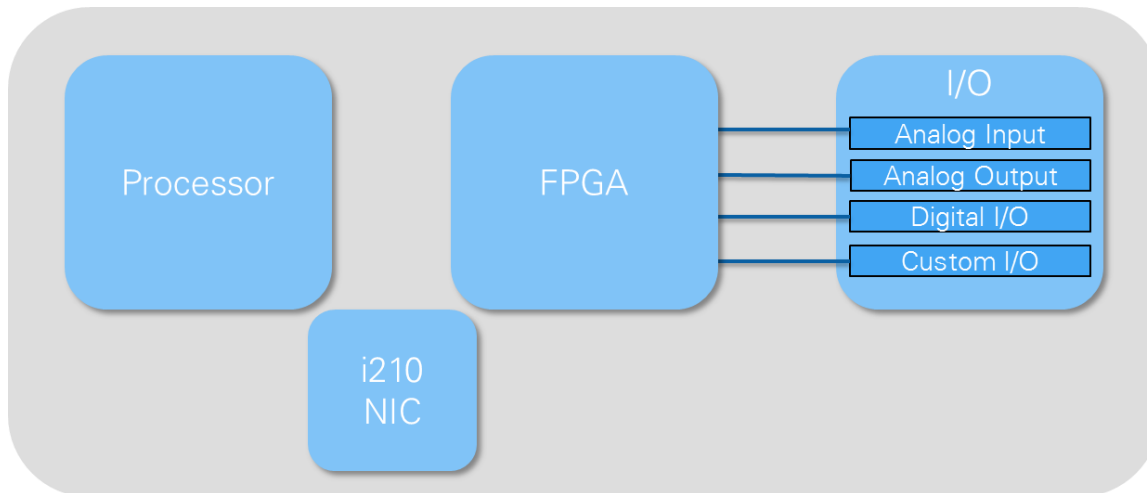
-  TSN
-  Non-TSN

Synchronizing FPGA and NI-DAQmx

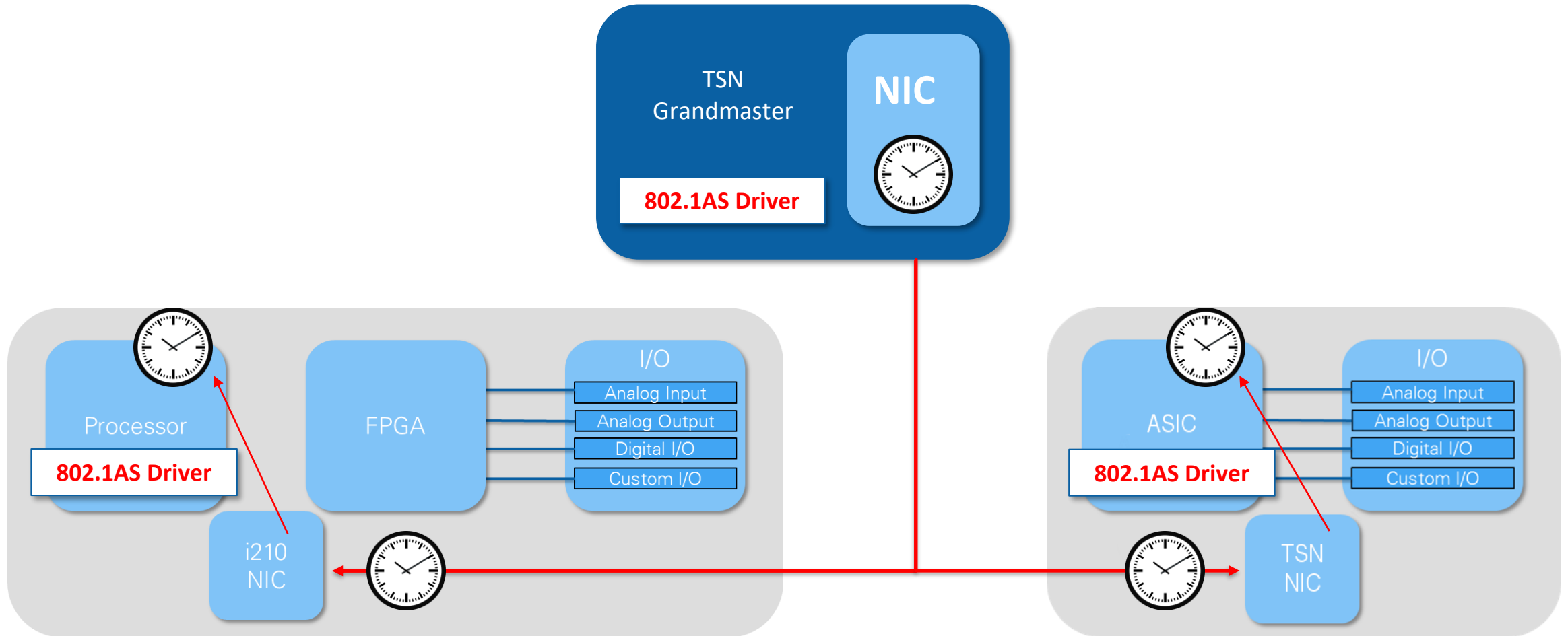


Demo: Synchronizing FPGA and CompactDAQ

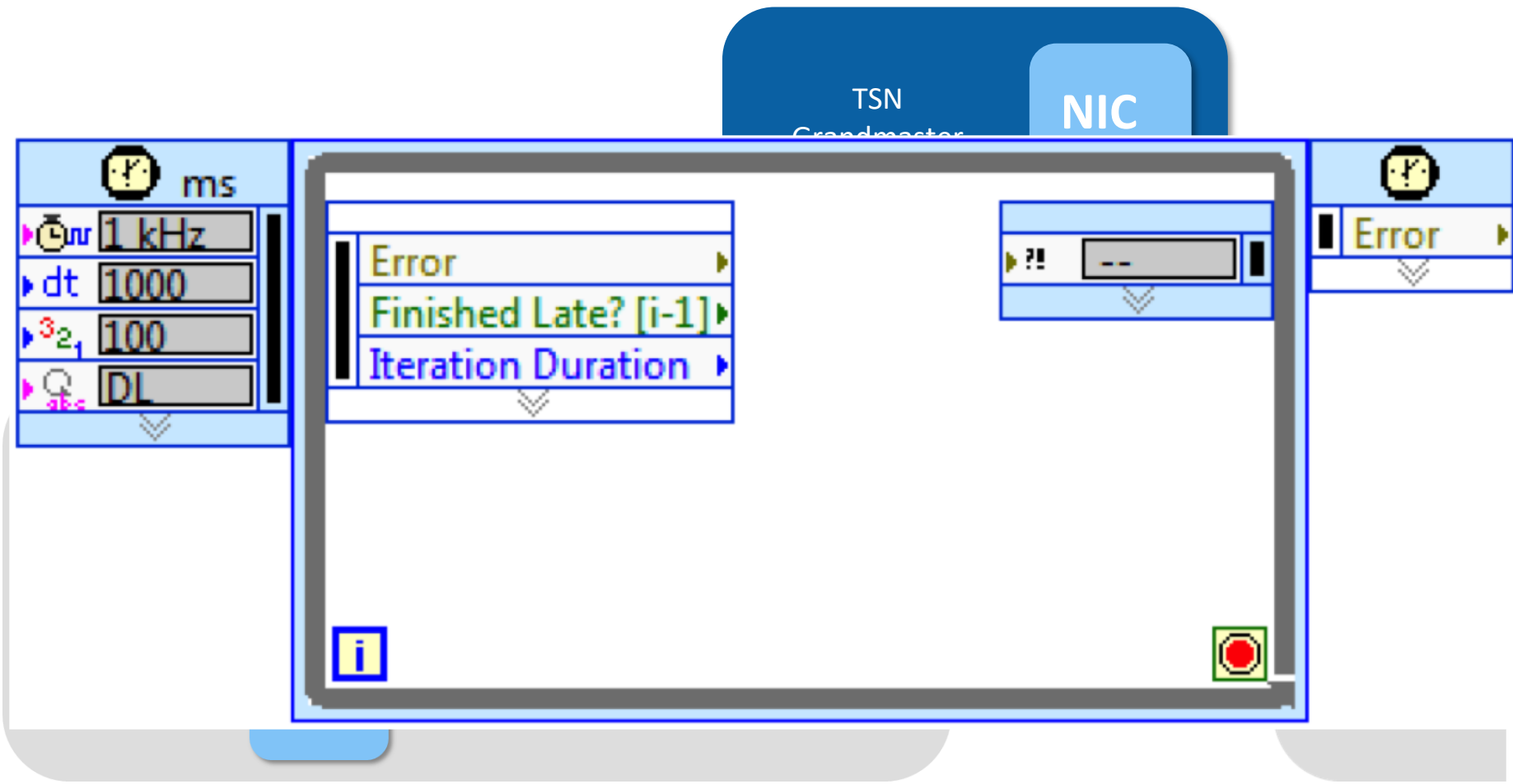
Network Time Synchronization with 802.1AS



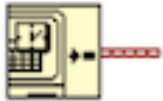
Network Time Synchronization with 802.1AS



System Time Synchronization



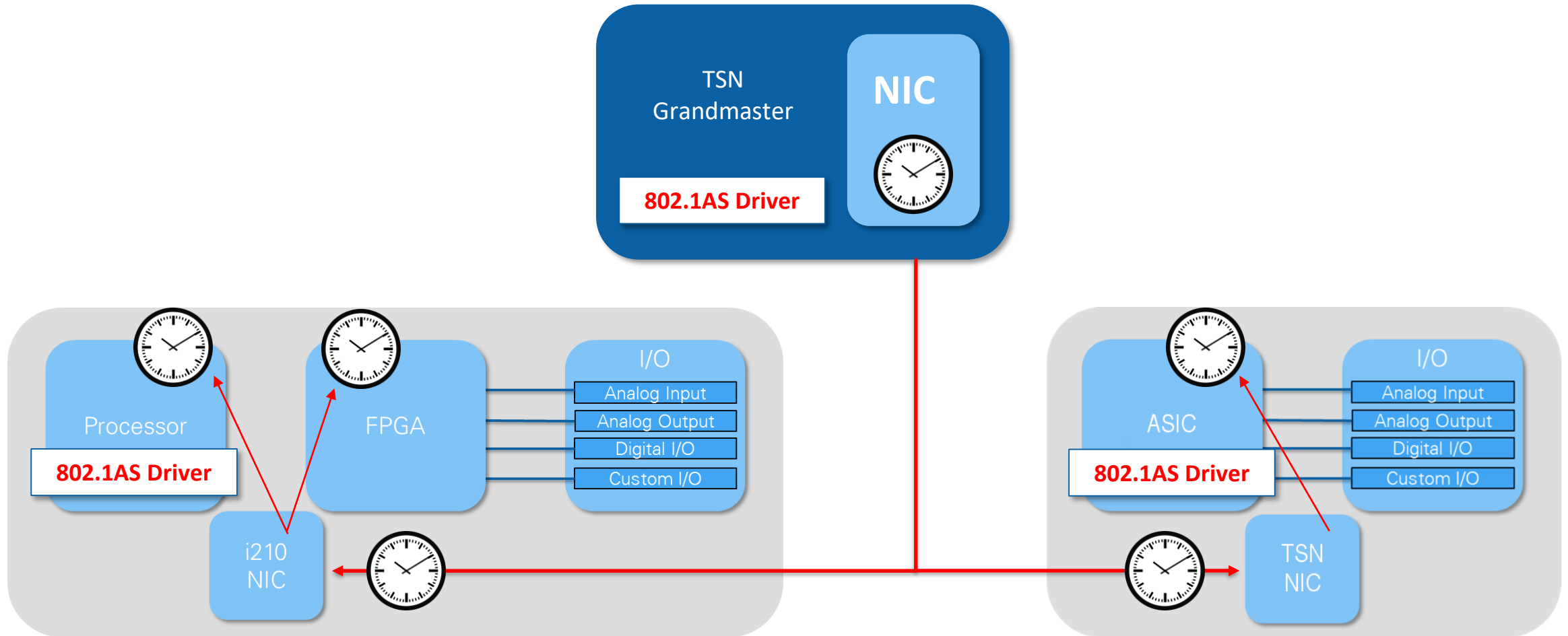
Get Date/Time in Seconds.vi



RT Get Timestamp.vi

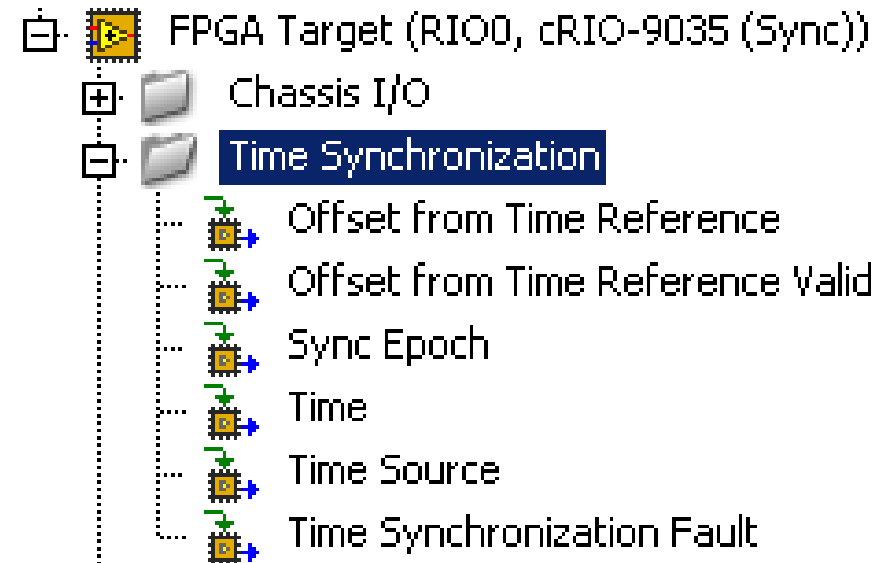


FPGA Synchronization



I/O Synchronization on FPGA

- 40 MHz FPGA Clock disciplined to Network Time
- New Time Synchronization registers
 - Current Network Time
 - Sync Source
 - Sync Error
 - Fault
- FPGA has concept of absolute time



	Offset from Time Reference	
	Offset from Time Reference Valid	
	Sync Epoch	
	Time	
	Time Source	
	Time Synchronization Fault	

Time Sensitive Networking: Key Elements

Time Synchronization







Traffic Scheduling





System Configuration

1011010
0101101
1011010

Hardware Components

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-  Cisco Switch

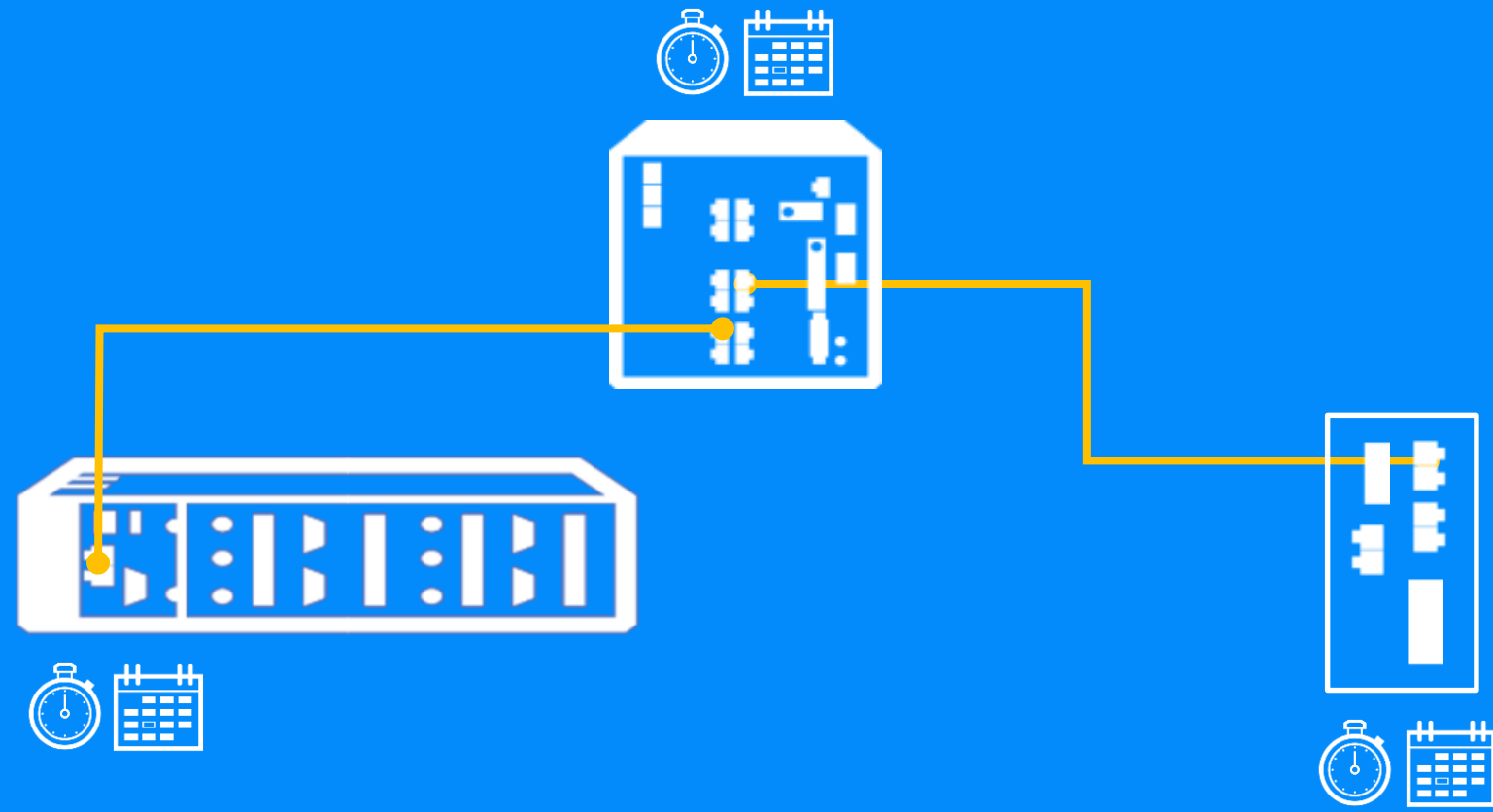
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Network

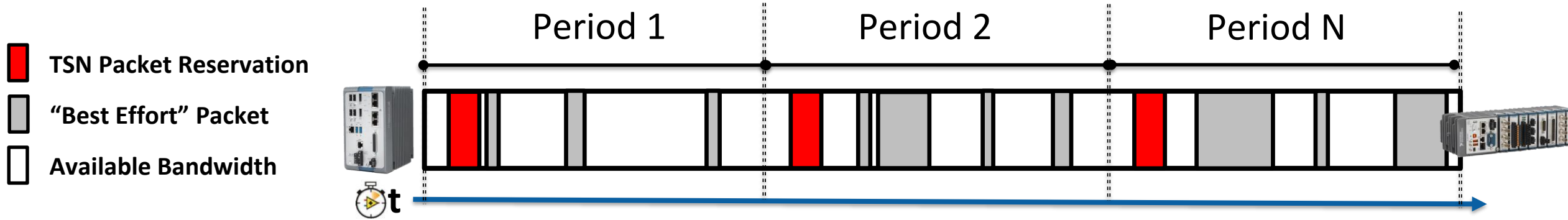
-  TSN
-  Non-TSN

Distributed Deterministic Control



Demo: Distributed Control with CompactRIO and Industrial Controller

Schedule Priority Traffic



- End devices and switches have a shared notion of time
- Time windows in each network period are reserved for TSN traffic

The Evolution of Ethernet Time Sensitive Networking

Convergence

Provides standardized management tools which can 'see' everything on an Ethernet network

Synchronization

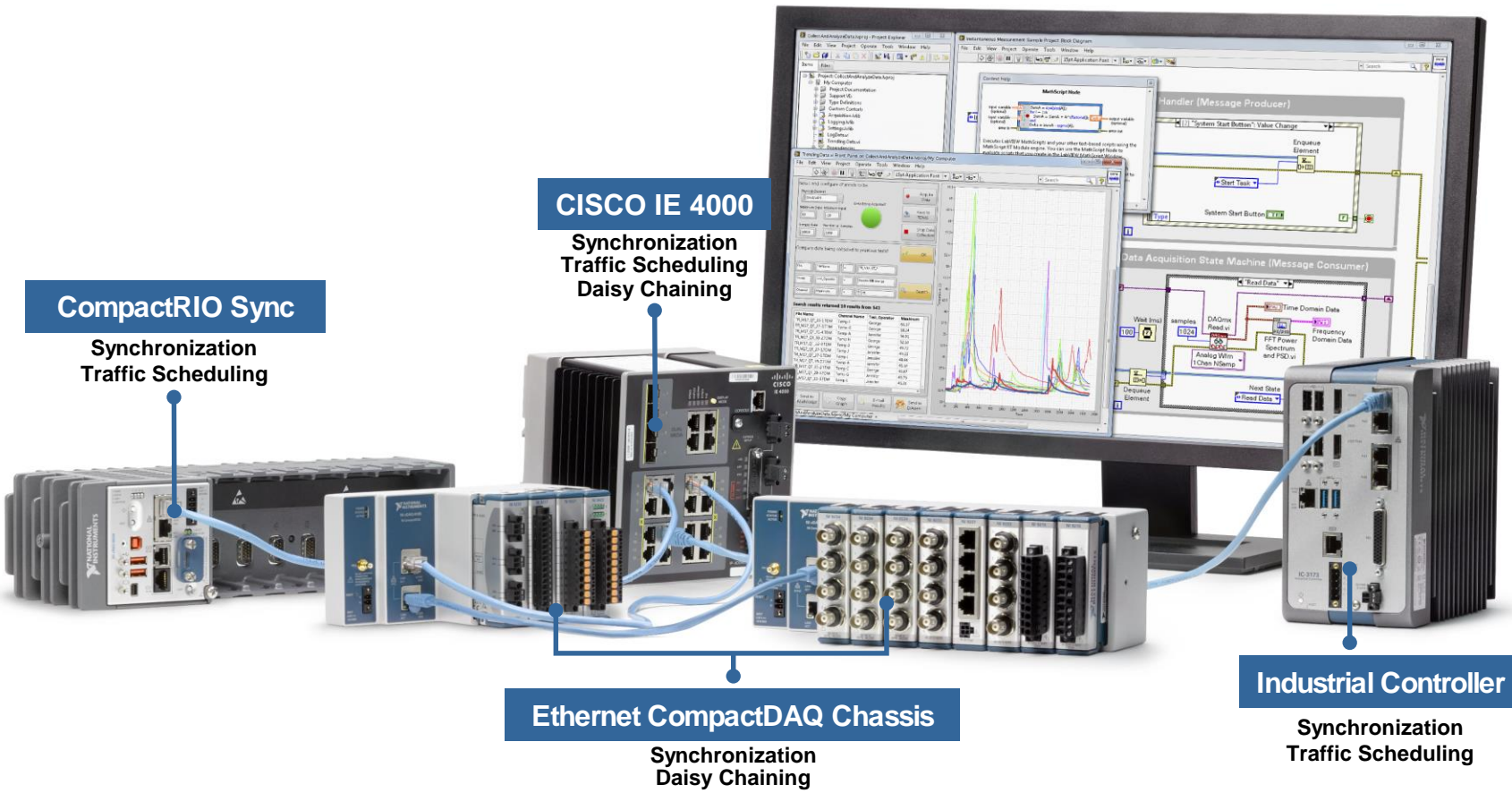
Correlated analytics across subsystems and distributed networks

Interoperability

Choose best in class equipment for your application

NI's Approach

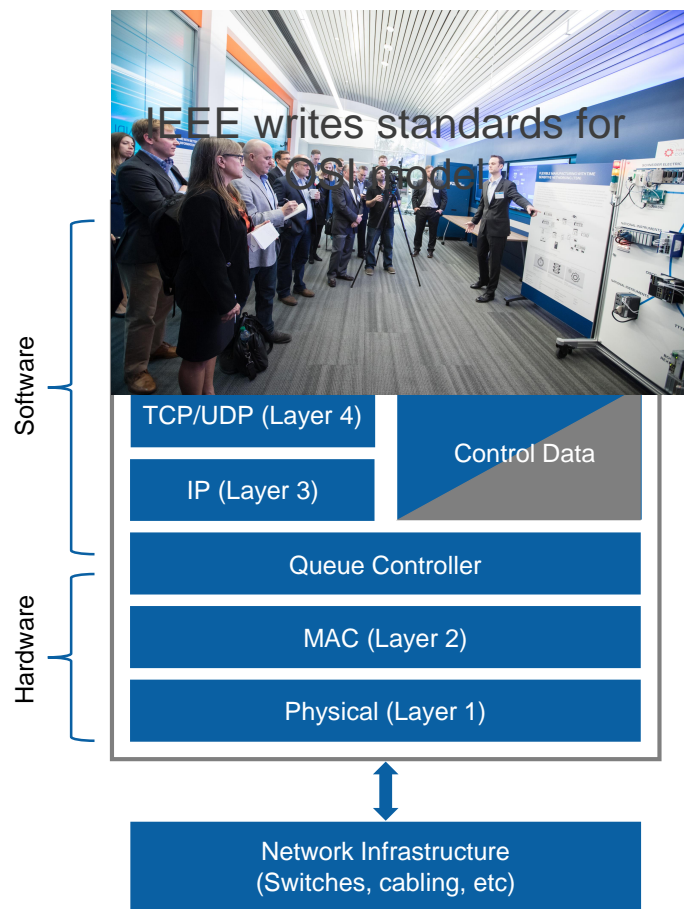
Take advantage of NI leadership in standard's bodies and 30 years of investment in industry technology



Flexible Manufacturing Testbed (TSN)



TSN Testbed (Flexible Manufacturing Testbed)



AVNU analogous to WiFi alliance



TRENDING TECHNOLOGY

Time Sensitive Networking

TSN is a deterministic enhancement to Ethernet, a foundational piece of the IIoT. This enhancement is key for industrial applications, such as process and machine control, where low communication latency and minimal jitter are critical to meeting closed-loop control requirements. Together with several other Industrial Internet Consortium (IIC) members, NI has been hard at work to bring TSN to life as the first fully open, standard, and interoperable way to fulfill these requirements.

[LEARN MORE ABOUT TSN](#)

ni.com/iiot

Thank you!

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